

**SONDERMANN**

PUMPEN + FILTER GMBH & Co. KG



## MAGNETICALLY COUPLED CENTRIFUGAL PUMPS



**SONDERMANN**  
PUMPEN + FILTER GMBH & Co. KG



## SONDERMANN MAKES THE DIFFERENCE:

**Extremely safe products, extremely reliable service.**  
This is our tradition. And this is why, for decades, experts have trusted in SONDERMANN products and devices. For many reasons such as ...

### ... LONG-STANDING EXPERIENCE

As early as 1961, SONDERMANN supplied the first magnetically coupled centrifugal pump. The technological superiority we had at that time has been our outstanding feature up to this day. Our special pumps are used in trade and industry all over the world. Many years of acquiring know-how also find expression in the services rendered for the benefit of our clients. Actually, there should be no user problem we do not resolve. This, also, is a matter of experience.

### ... STRONG PARTNERS

Working now together with FLUX-Geräte GmbH, we are even stronger than before. Our network of customer advisors has expanded and we are able to offer a wider range of problem solutions. Whatever challenge of fluid delivery you face, the job will be done best by either a SONDERMANN or a FLUX pump. Just try us.

### ... EXCELLENT PRODUCT QUALITY

SONDERMANN is on the outside. Made in Germany is inside. All our pumps and filters are entirely manufactured in Germany. This is certainly one reason for the superior quality of our products. Since we are very serious about each pump and filter, every single one is thoroughly checked in several stages before it leaves the company – with checks down the entire characteristic curve. And of course in accordance with the ISO 9001 quality standard.

### ... RELIABLE SERVICE

You will recognize a genuine SONDERMANN pump by its operating reliability. And it operates at your location! To achieve this, we make every effort to help you in case of need. In Germany only, especially trained advisors are available at 14 sales locations. From there we coordinate our service operations so that we arrive at your place as quick as possible.

### ... SPECIAL DESIGNS TO MEET INDIVIDUAL DEMANDS

Please do not hesitate to tell us your specific type of problem. It is a fact that standard designs often are not adequate for the use required. As a consequence, we are best prepared for special designs – and are able to realize them in no time. If we exactly know your problem, we will be able to find a way to resolve it. This is also what SONDERMANN stands for.



Operating principle and constructional design of RM-type pumps	4 – 5
Modular design; Type designation code of RM pumps	6 – 7
Overview of non-self-priming pumps of the RM type	8 – 9
Overview of self-priming pumps of RMS and RMB types	10 – 11
RM pump of type 1, non-self-priming	12 – 13
RM pump of type 1.5, non-self-priming	14 – 15
RM pump of type 2, non-self-priming	16 – 17
RM pump of type 2U, non-self-priming	18
RM pump of type 2D, non-self-priming	19
RM pump of type 3, non-self-priming	20 – 21
RM pump of type 4, non-self-priming	22 – 23
RM pump of type 4.5, non-self-priming	24 – 25
RM pump of type 5, non-self-priming	26 – 27
RMS pump of type 2.1, self-priming	28 – 29
RMB pump of type 3.1, self-priming	30 – 31
RM with priming tank/RM with frequency converter	32
Accessories and optional equipment	33
RM-Cool mini-pump	34 – 35
Pump protectors; Flow monitors	36 – 37
Sales representations in Germany and abroad	38 – 39

# THE RM MAGNETICALLY COUPLED CENTRIFUGAL PUMP WITHOUT SHAFT SEAL

## HIGH OPERATIONAL SAFETY, MINIMUM MAINTENANCE



### THE PROBLEM:

It is a fact that every rotating sealing joint is wearing out with time. And if a seal breaks down in the end, fluid leaks out. Such leakage is especially dangerous with highly aggressive fluids and may result in heavy costs. When delivering non-lubricating fluids or fluids tending to crystallize in particular, the use of mechanical shaft seals requires very complex arrangements like sealing chambers with double-acting mechanical seals. These arrangements are cost-intensive and require a lot of maintenance. What is more, the necessary maintenance intervals considerably reduce the availability of the pump.

### THE SOLUTION:

With SONDERMANN pumps of the RM type, permanent magnets convey the motor drive to the pump impeller without any contact. Thus, there is no shaft exit requiring an appropriate sealing joint. The wet part and the dry part of the pump are hermetically separated from each other by the rear casing so that leakages through worn sealings are definitely ruled out. The pump does not require any maintenance since optimum sealing is ensured by no need of sealing joints at all.

### THE UTILIZATION:

SONDERMANN RM pumps are always used when perfect leakproofness and freedom from maintenance are indispensable. They are especially used to deliver aggressive acids and bases, degreasing baths, chemicals, highly corrosive liquids or fluids tending to crystallize. Electroplating shops, printed-circuit board manufacturers, purification plants and the photographic industry profit from SONDERMANN RM pumps. Wherever conventional centrifugal pumps with complex mechanical shaft seals are required, SONDERMANN RM pumps are ideal for use.

### THE ADVANTAGES:

- No mechanical sealing of the shaft.
- Motor and pump are mechanically separated from each other.
- Absolutely leakproof.
- Free from maintenance.
- Compact and space-saving design.
- Suction and discharge nozzles are equipped with groove and O-ring sealing to assure easy installation as well as leakproof and clean piping without any leakage.



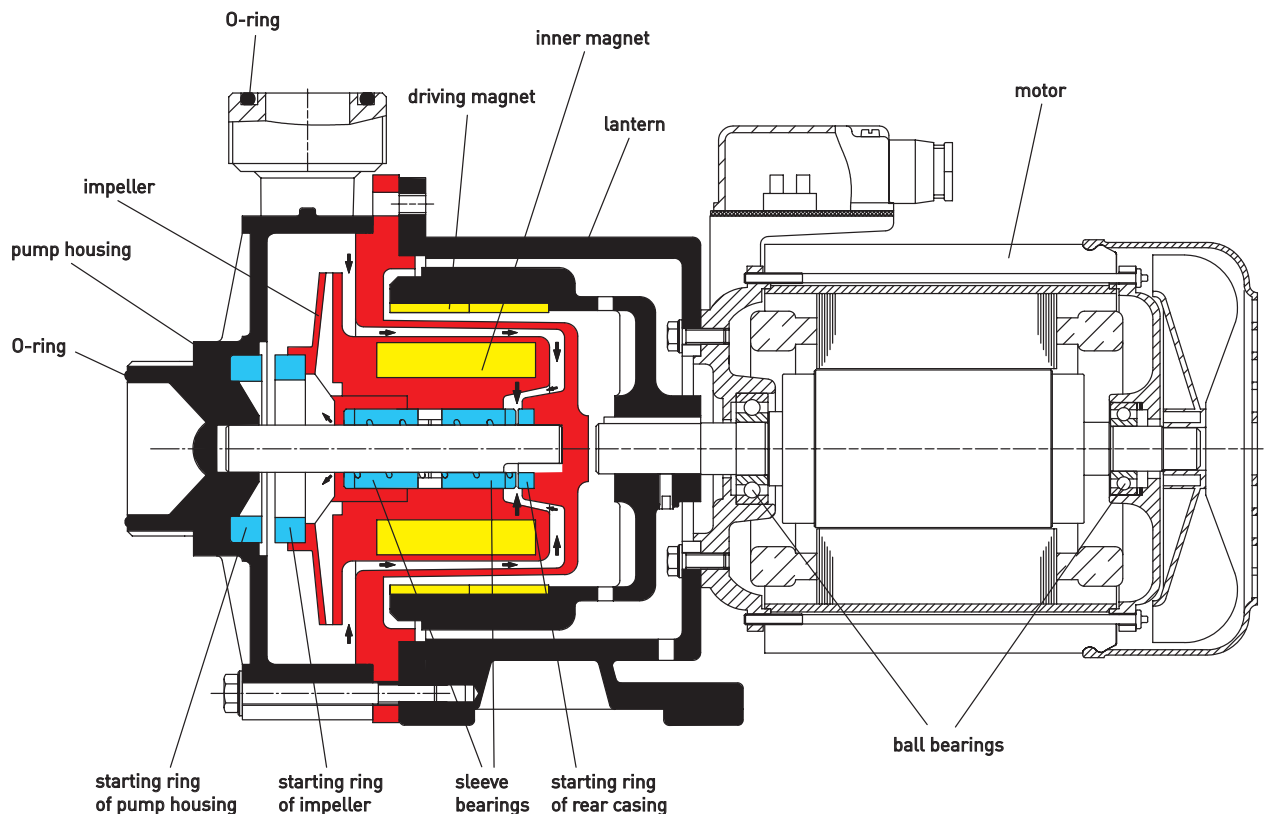




## CONSTRUCTIONAL DESIGN OF RM-TYPE PUMPS

The rear casing hermetically seals the pump chamber from the driving motor. The driving magnet rotating outside the rear casing transmits the torque of the motor to the inner magnet and thus to the impeller. The impeller is supported by sleeve bearings and a centering shaft made of high-purity oxide ceramic (99.7%). Thus the bearing is extremely resistant to wear. The use of other bearing materials is possible.

To cool and lubricate the sleeve bearings, part of the fluid delivered passes the impeller and enters the gap between the inner magnet and the rear casing. After flowing through the sleeve bearings, the fluid leaves the casing through special lubricant grooves in front of the impeller.





Whatever you want to deliver,  
we have the right pump for you.

### CHOICE OF MATERIALS

Metal-free and all-plastic making of our pumps is standard since this design guarantees best protection from corrosion.

Housings may be also made of special stainless steel.

We offer the right combination of materials for any fluid to be delivered, depending on its temperature.

**The following materials are available:**

Component	symbol	material	temperature range
All components in contact with fluid	PP	polypropylene	0 to +80 °C
	PVDF	polyvinylidene fluoride	-20 to +95 °C
	PPS	polyphenylene sulphide	-20 to +100 °C
	stainless steel	1.4305, 1.4571	-20 to +100 °C
	oxide ceramic	aluminium oxide 99.7 %	-20 to +100 °C
	PTFE graphite	PTFE graphite	-20 to +100 °C

Gaskets	EPDM	ethylene-propylene-diene rubber	-20 to +100 °C
	FKM	fluorinated rubber	-20 to +100 °C
	FEP coated	perfluoroethylene/propylene copolymer	-20 to +100 °C
	NBR	nitrile-butadiene rubber	-20 to +100 °C



## DESIGNATION CODE OF RM PUMPS

The designation code of RM pumps consists of 11 positions which refer to the materials and characteristics of every component.

For example:

RM    PP    V    K    K    K    K    7/40    15    90    1    G  
 -    1    2    3    4    5    6    7    8    9    10    11

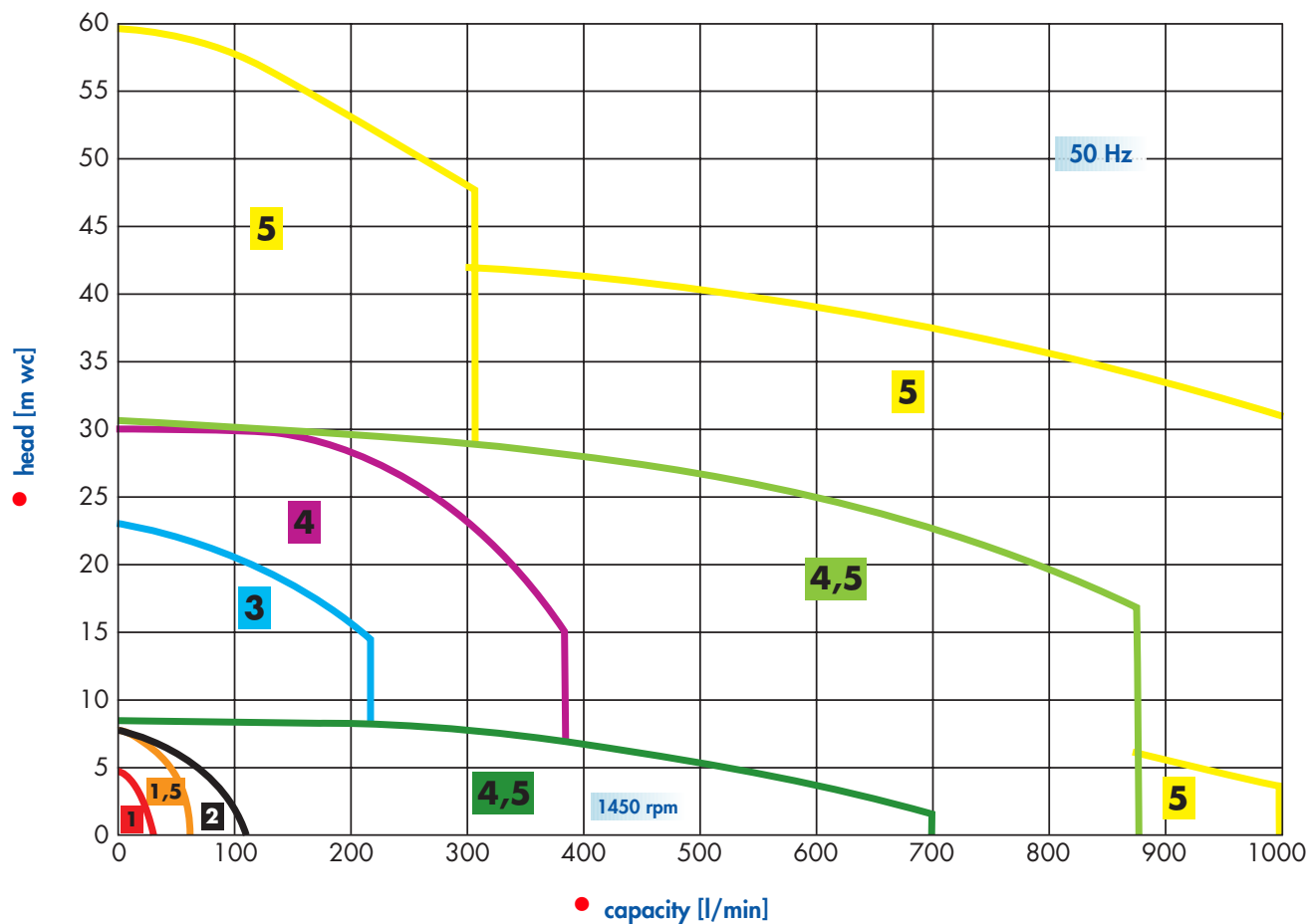
Use the table below to put together the ideal pump for your specific needs:

- = standard use
- x = optionally available
- = not available

No.	Description	code	material/design	RM type 1 to 5							RMS	RMB
				1	1.5	2	3	4	4.5	5	2.1	3.1
1	pump housing and rear casing, inner magnet, impeller	PP	polypropylene	•	•	•	•	•	•	•	-	•
		PVDF	PVDF	•	•	•	•	•	•	•	•	•
		RY	PPS	-	-	•	-	-	-	-	•	-
2	O-ring of housing	V	FKM	•	•	•	•	•	•	•	•	•
		E	EPDM	•	•	•	•	•	•	•	•	•
		P	NBR	x	x	x	x	x	x	x	x	x
		T	FKM FEB-coated	x	x	x	x	x	x	x	x	x
3	Impeller starting ring	K	oxide ceramic 99.7 %	•	•	•	x	x	x	x	-	x
		G	PTFE graphite	x	x	x	•	•	•	•	-	•
4	Starting rings of pump housing	K	oxide ceramic 99.7 %	•	•	•	•	•	•	•	•	•
5	Sleeve bearings	K	oxide ceramic 99.7 %	•	•	•	•	•	•	•	•	•
		R	PPS	x	x	x	x	x	x	x	-	x
		G	PTFE graphite	x	x	x	x	x	x	x	-	x
		P	P compound	x	x	x	x	x	x	x	-	-
6	Centering shaft	K	oxide ceramic 99.7 %	•	•	•	•	•	•	•	•	•
7	Pump capacity	.../...	see performance chart									
8	Coupling length (in mm)	15		-	•	•	-	-	-	-	-	-
		30		•	-	•	•	-	-	-	-	•
		45		-	-	•	-	-	-	-	•	-
		60		-	-	-	•	•	•	-	-	-
		90		-	-	-	-	•	•	•	-	-
9	Motor capacity (W/kW)	...										
10	Motor	1	for 1~, 230 V ac	•	•	•	x	x	-	-	x	x
		3	for 3~, 400 V ac	x	x	•	•	•	•	•	•	•
11	Suction and discharge ports	G	Whitworth screw-thread	•	•	•	•	•	•	•	•	•
		F	mounting flange	x	x	x	x	x	x	x	x	x
		A	ANSI-flange	x	x	x	x	x	x	x	x	x
		N	NPT-thread	x	x	x	x	x	x	x	x	x
		S	hose connection	x	x	x	x	x	x	x	x	x

			
<b>RM 1</b> 1 to 36 l/min up to 5 m wc	<b>RM 1.5</b> 1 to 83 l/min up to 7 m wc	<b>RM 2</b> 5 to 130 l/min up to 9 m wc	<b>RM 2D</b> 5 to 60 l/min up to 16 m wc
<p><b>THE RIGHT PUMP FOR EVERY DELIVERY CAPACITY</b></p> <ul style="list-style-type: none"> <li>• Delivery rates of 1 to 1,250 l/min</li> <li>• Delivery heads of 5 to 60 m wc</li> </ul>			
			
<b>RM 3</b> 8 to 230 l/min up to 23 m wc	<b>RM 4</b> 10 to 400 l/min up to 36 m wc	<b>RM 4.5</b> 20 to 900 l/min up to 32 m wc	<b>RM 5</b> 30 to 1250 l/min up to 60 m wc

## CHARACTERISTIC CURVES OF RM-TYPE PUMPS







## TYPE DESIGNATION CODE OF RM PUMPS

RM	GENERAL OVERVIEW OF NON-SELF-PRIMING RM PUMPS								
	type	maximum delivery rate [l/min]	maximum delivery head [m wc]	maximum density [g/cm³]	motor capacity [kW]	ports of suction and discharge	material	weight [kg]	see page
1	2/20	15	1.7	1.85	0.06	G 1¼ / G 1	PP	2.7	12-13
	3/30	20	2.8	1.5	0.06		PVDF	3.2	
	5/35	30	4.9	1.3	0.06		VA	3.4	
1.5	5/45	60	5.0	1.8	0.12	G 1¼ / G 1	PP	3.0	14-15
	7/55	70	7.5	1.25	0.12		PVDF VA	3.1 4.5	
2	5/50	60	5.0	1.3	0.09	G 1¼ / G 1¼	PP PVDF PPS	4.0	16-18
				1.7	0.18			5.5	
				2.5	0.25			6.5	
	7/40	70	6.5	1.4	0.125			5.0	
				2.2	0.25			6.5	
	8/60	80	7.3	1.35	0.125			5.0	
				1.5	0.18			6.0	
				2.0	0.25			6.5	
	10/100	100	8.4	1.5	0.18			6.5	
				1.9	0.25			7.0	
				1.5	0.18			6.5	
	10/110	118	9.5	1.85	0.25			7.0	
2D	16/110	60	16.0	1.3	0.25			9.0	19
3	10/120	160	10	1.3	0.37	G 2 /G 1½	PP PVDF VA	7.8	20-21
	12/150	175	13.0	1.15	0.37			7.8	
				2.0	0.55			8.8	
	14/180	190	14.0	1.1	0.37			7.8	
				1.84	0.55			8.8	
	16/200	200	16.2	1.22	0.55			8.8	
				1.8	0.75			9.0	
	20/200	200	19.0	1.05	0.75			9.0	
23/200	200	23.0	1.84	1.5	14.5				
4	9/350	305	9.0	1.4	0.75	G 2¼ / G 2	PP PVDF VA	17.0	22-23
	18/240	310	17.5	1.0	0.75			13.0	
				1.3	1.1			15.5	
				1.5	1.5			18.0	
				1.0	1.1			15.5	
	20/300	325	20.0	1.3	1.5			18.0	
				1.0	1.5			18.0	
	24/340	350	24.5	1.4	2.2			20.5	
				1.1	2.2			20.5	
	27/400	400	27.0	1.5	3.0			29.0	
				1.8	4.0			38.0	
				1.15	3.0			29.0	
30/400	400	30.0	1.85	4.0	38.0				
			1.1	3.0	29.0				
			1.5	4.0	38.0				
4.5	10/550	700	9.0	1.6	2.2	G 2¾ / G 2¼	PP PVDF	28.0	24-25
	18/550	750	18.0	1.35	3.0			34.0	
				1.8	4.0			36.0	
	23/650	833	23.0	1.45	4.0			37.0	
	27/750	833	28.0	1.0	5.5			47.0	
	30/850	900	32.0	1.15	7.5			57.0	
5	40/300	300	40.0	1.1	3.0	G 2¾ / G 2¼	PP PVDF	49.0	26-27
	45/300	300	46.0	1.1	4.0			53.0	
	60/300	300	60.0	1.1	5.5	57.0			
	13/1000	1000	13.0	1.25	4.0	FF d110/FF d90		51.0	
				1.6	5.5			61.0	
35/1200	1250	35.0	1.1	12.5		80.0			

**RMS side-channel pump**



A pump of the RMS type is the order of the day to deliver small volume flow rates at high pressure.

**Delivery rate 1 to 22 l/min**

**Delivery head up to 54 m wc**

**Suction head up to 7 m wc**

**RMB centrifugal pump with integrated priming tank**



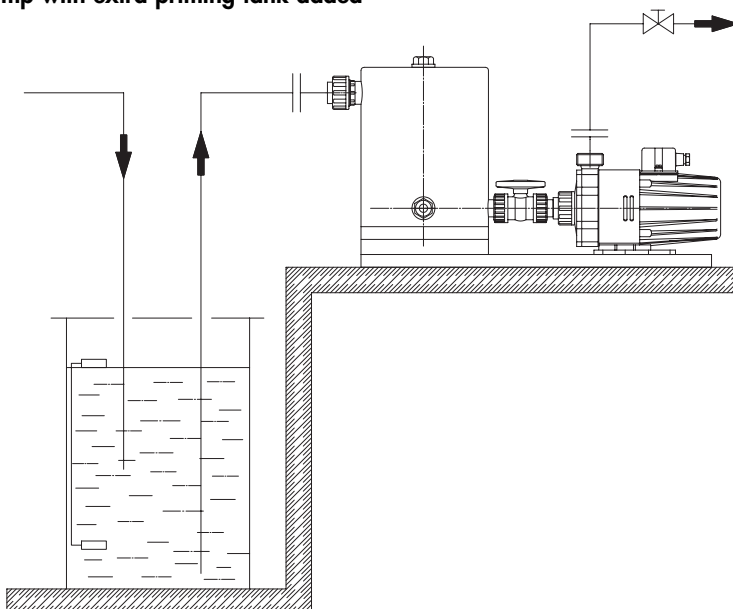
Because of the integrated priming tank, this centrifugal pump becomes a self-priming pump with the following features:

**Delivery rate 8 to 250 l/min**

**Delivery head up to 18 m wc**

**Suction head up to 3.5 m wc**

**RM pump with extra priming tank added**



All pumps of the RM type may be combined with an extra priming tank to be self-priming as well.

Priming tanks are available in different sizes ranging from 5 to 50 litres. When arranging the design, make sure that the volume of the priming tank is about 1.5 times larger than the overall volume of the suction-pipe runs to be evacuated.



## GENERAL OVERVIEW OF SELF-PRIMING RM PUMPS

RM	type	maximum delivery rate [l/min]	maximum delivery head/ suction head [m wc]	maximum density [g/cm³]	Motor capacity [kW]	material	weight [kg]	ports of suction and discharge	see page
RMS	9/8	7	10/1	1.55	0.37	PVDF	8.5	G 1/2 internal thread	28-29
				2.0	0.55		9.0		
		7	12/3	1.55	0.37	PPS	6.5		
				2.0	0.55		7.0		
	34/17	15	31/1	1.55	0.37	PVDF	7.5		
				2.0	0.55		8.0		
		16.2	38/7	1.55	0.37	PPS	7.5		
				2.0	0.55		8.0		
RMB	12/175	175	12/3	1.3	0.55	PP PVDF	10.0	G 2 external thread	30-31
				1.8	0.75		11.0		
	15/225	220	17/3.5	1.65	0.75		11.0		
	18/250	240	18/1.0	1.2	0.75		11.0		

### OUR SMALLEST

MAGNETICALLY COUPLED CENTRIFUGAL MINI-PUMP  
RM-COOL TYPE



The magnetically coupled centrifugal mini-pump of the RM-Cool type is the ideal high-performance cooling system to absolutely reliably remove heat from laser devices, computers, plasma-arc cutters etc.

**Delivery rate up to 5 l/min**

**Delivery head up to 2 m wc**

**Brushless electronically controlled motor**



Delivery rate up to 30 l/min

Delivery head up to 7 m wc

No shaft seal required

For aggressive and neutral liquids

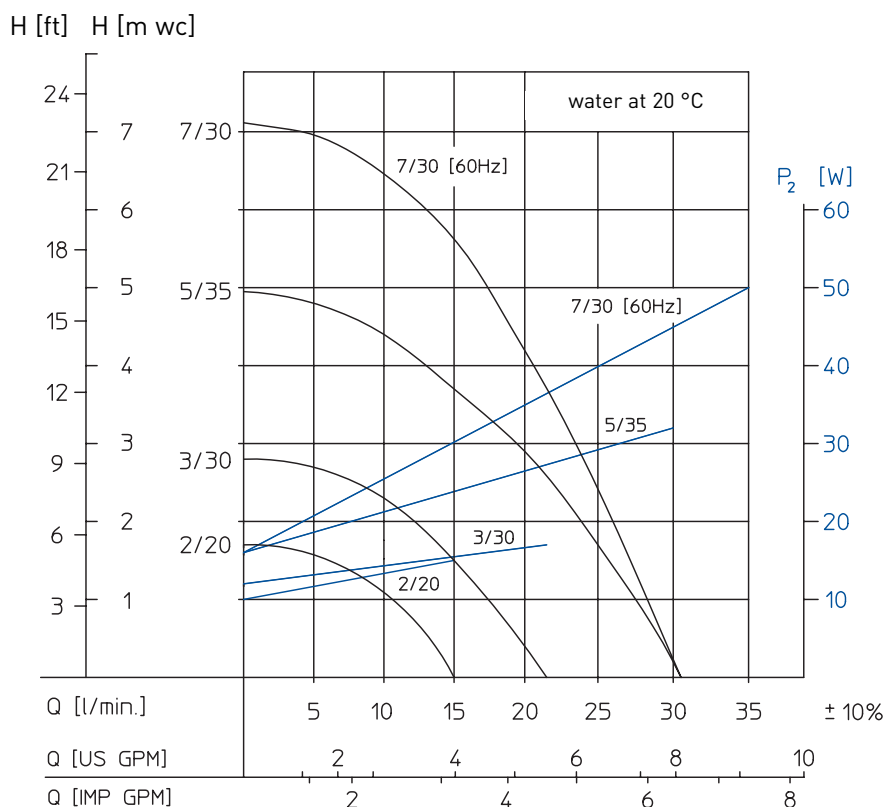
Made of PP, PVDF and stainless steel

Protection class IP 55

ATEX design available

Magnetically coupled centrifugal pumps of type 1 are non-self-priming pumps that operate in horizontal position and are made in monobloc design. A magnetic coupling connects the pump to the motor and transmits the power of the motor to the impeller.

### PERFORMANCE CHARTS:



### STANDARD DESIGN:

Housing, impeller and impeller magnet coating are made of glass-fibre reinforced PP plastic or PVDF or stainless steel. Sleeve bearings, starting rings and centering shaft are made of 99.7% pure oxide ceramic, and the O-ring sealing of the housing is made of either FKM or EPDM. (See table on page 7 for other materials.)

Speed at 50 Hz = 2850 min<sup>-1</sup>

Speed at 60 Hz = 3420 min<sup>-1</sup>

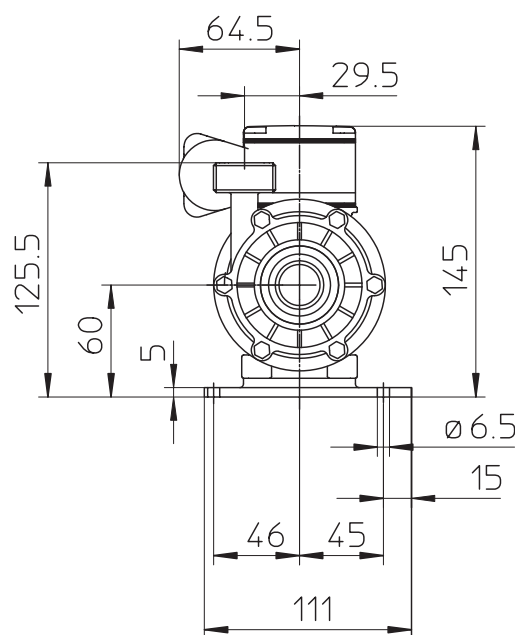
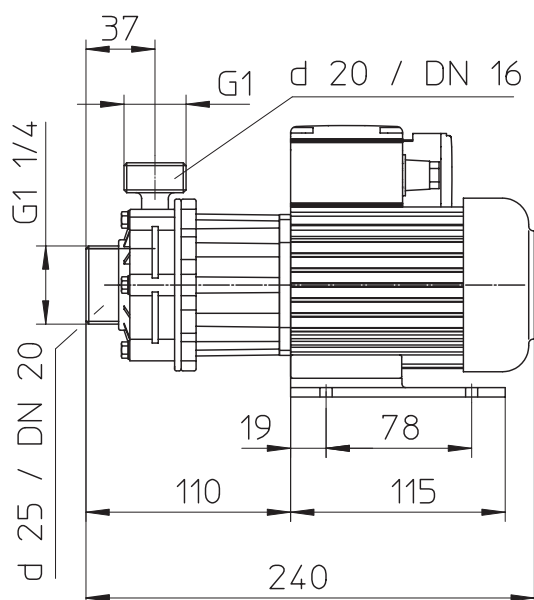
Please indicate the voltage and frequency desired when placing your order.

## TECHNICAL DATA

Size	2/20	3/30	5/35	7/30
Maximum delivery rate [l/min]	15	20	30	30
Maximum delivery head [m wc]	1.7	2.8	4.9	7.1
Maximum density [g/cm <sup>3</sup> ]*	1.85	1.5	1.3	1.25
Motor capacity P2 at 50 Hz [kW]	0.060	0.060	0.060	–
Motor capacity P2 at 60 Hz [kW]	0.072	0.072	0.072	0.072
Voltage**	230 V ac or 230/400 V three-phase current			
Current rating	0.7 A with alternating current or 0.5/0.29 A with three-phase current			
Protection class	hose-proof according to IP 55			
Ports	suction side G 1 1/4		discharge side G 1	
Recommended maximum flow rate	suction side 1 m/s		discharge side 3 m/s	
Material	PP	PVDF	stainless steel	
Maximum temperature	80 °C	95 °C	95 °C	
Maximum system pressure at 20 °C	1.0 bar	2.0 bar	8.0 bar	
Weight	2.7 kg	3.2 kg	3.4 kg	

\* To deliver liquids with a higher relative density, we also offer all our pumps with smaller impeller diameters which, however, reduce delivery rates and heads of the pumps. If in doubt, please consult us.

\*\*Other voltages or ATEX design available upon request.



Position of the terminal box: standard position is on top (if you need it mounted on the right or the left, please indicate when placing your order).

Position of the discharge port: vertical position is standard (differing positions at 12 x 30° are possible, please indicate when placing your order).





Delivery rate up to 83 l/min

Delivery head up to 10 m wc

No shaft seal required

For aggressive and neutral liquids

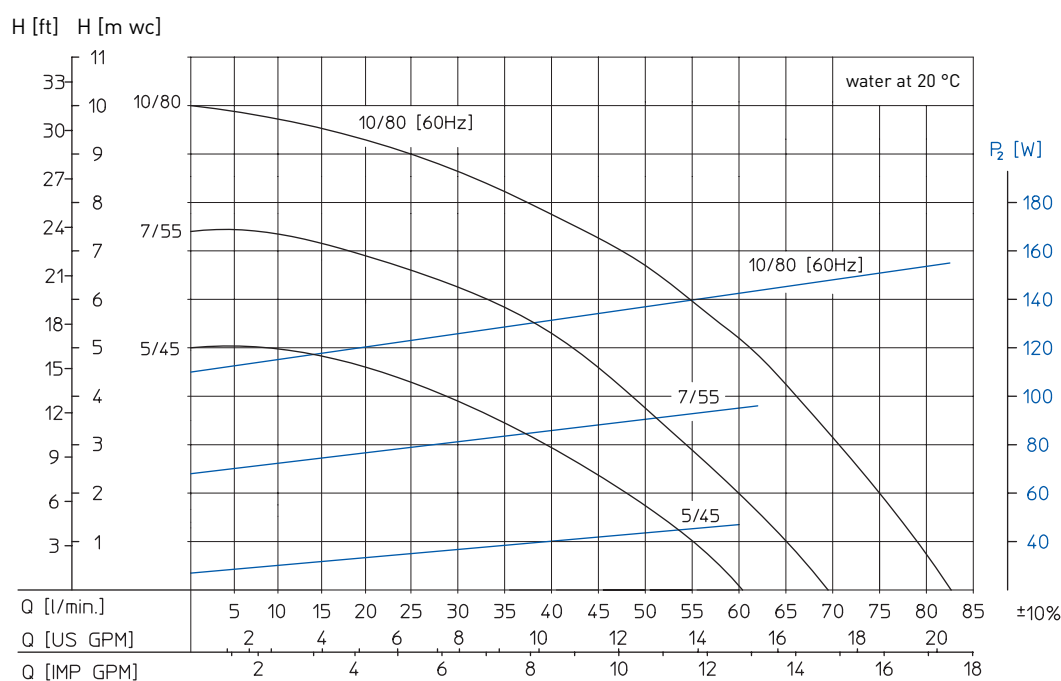
Made of PP, PVDF and stainless steel

Protection class IP 55

ATEX design available

Magnetically coupled centrifugal pumps of type 1.5 are non-self-priming pumps that operate in horizontal position and are made in monobloc design. A magnetic coupling connects the pump to the motor and transmits the power of the motor to the impeller.

### PERFORMANCE CHARTS:



### STANDARD DESIGN:

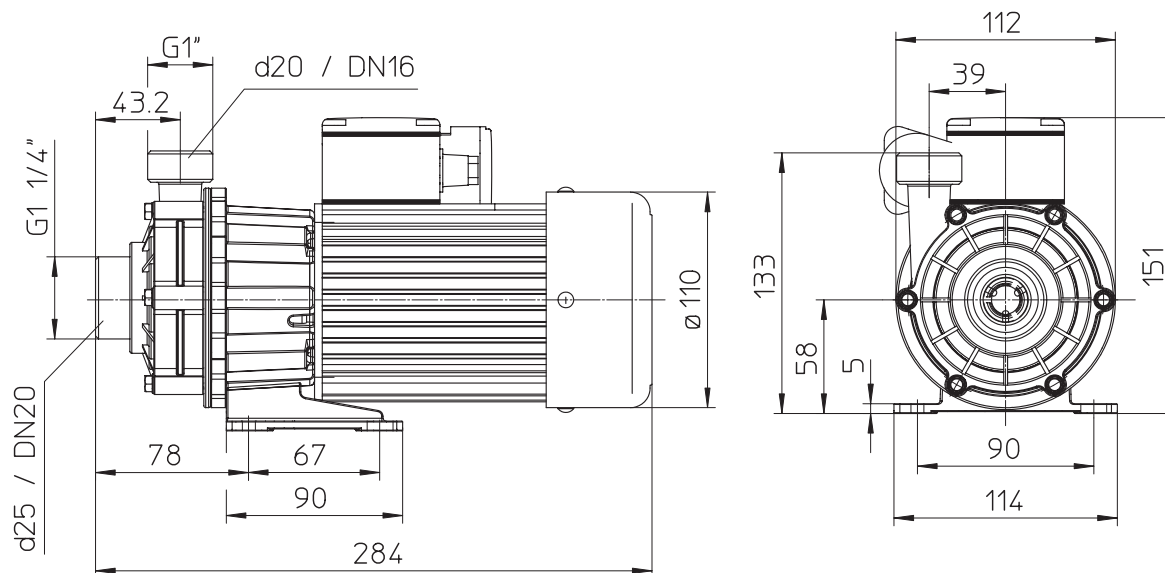
Housing, impeller and impeller magnet coating are made of glass-fibre reinforced PP plastic or PVDF or stainless steel. Sleeve bearings, starting rings and centering shaft are made of 99.7% pure oxide ceramic, and the O-ring sealing of the housing is made of either FKM or EPDM. (See table on page 7 for other materials.)

## TECHNICAL DATA

Size	5/45	7/55	10/80
Maximum delivery rate [l/min]	60	70	83
Maximum delivery head [m wc]	5.0	7.5	10.0
Maximum density [g/cm <sup>3</sup> ]*	1.80	1.25	1.0
Motor capacity P2 at 50 Hz [kW]	0.120	0.120	–
Motor capacity P2 at 60 Hz [kW]	0.144	0.144	0.180
Voltage**	230 V ac or 230/400 V three-phase current		
Current rating	1.61 A with alternating current or 0.8/0.52 A with three-phase current		
Protection class	hose-proof according to IP 55		
Ports	suction side G 1 1/4	discharge side G 1	
Recommended maximum flow rate	suction side 1 m/s	discharge side 3 m/s	
Material	PP	PVDF	stainless steel
Maximum temperature	80 °C	95 °C	100 °C
Maximum system pressure at 20 °C	1.5 bar	2.5 bar	8.0 bar
Weight	3.0 kg	3.1 kg	4.5 kg

\* To deliver liquids with a higher relative density, we also offer all our pumps with smaller impeller diameters which, however, reduce delivery rates and heads of the pumps.

\*\* Other voltages or ATEX design available upon request.



Position of the terminal box: standard position is on top (if you need it mounted on the right or the left, please indicate when placing your order).

Position of the discharge port: vertical position is standard (differing positions at 12 x 30° are possible, please indicate when placing your order).



Delivery rate up to 118 l/min

Delivery head up to 9.5 m wc

No shaft seal required

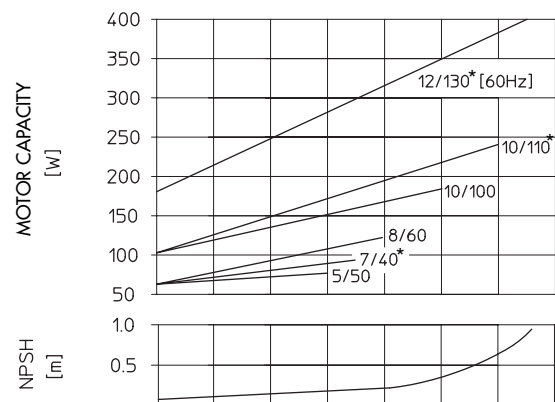
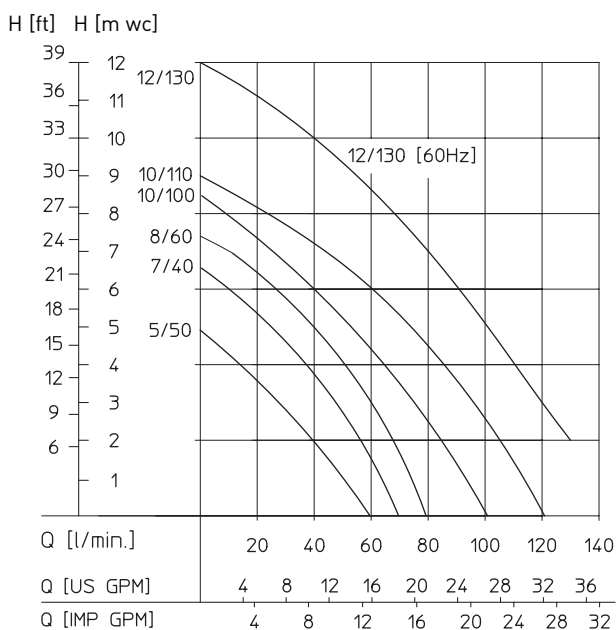
For aggressive and neutral liquids

Made of PP or PVDF

Protection class IP 55

Magnetically coupled centrifugal pumps of type 2 are non-self-priming pumps that operate in horizontal position and are made in monobloc design. A magnetic coupling connects the pump to the motor and transmits the power of the motor to the impeller.

### PERFORMANCE CHARTS:



\* nur als 2U mit unbelüfteten Motor lieferbar

### STANDARD DESIGN:

Housing, impeller and impeller magnet coating are made of glass-fibre reinforced PP plastic or PVDF. Sleeve bearings, starting rings and centering shaft are made of 99.7% pure oxide ceramic, and the O-ring sealing of the housing is made of either FKM or EPDM.

(See table on page 7 for other materials.)

Speed at 50 Hz = 2850 min<sup>-1</sup>

Speed at 60 Hz = 3420 min<sup>-1</sup>

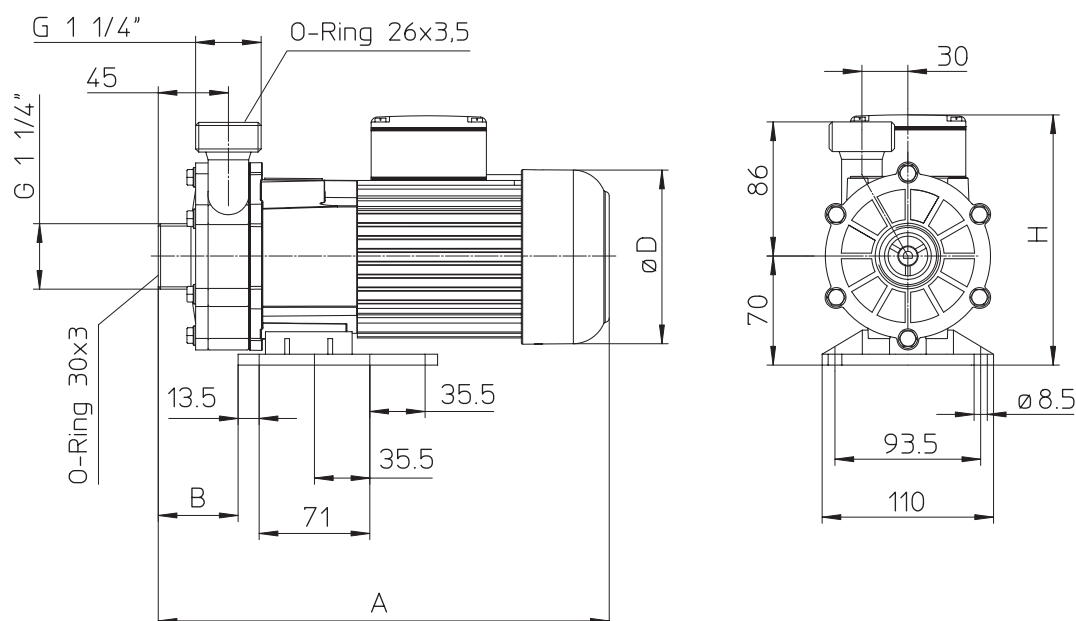
Please indicate the voltage and frequency desired when placing your order.

## TECHNICAL DATA

Size	5/50	8/60		10/110
Maximum delivery rate [l/min]	60	80		118
Maximum delivery head [m wc]	5.0	7.3		9.5
Maximum density [g/cm <sup>3</sup> ]*	1.5	1.5	2.0	2.0
Motor capacity P2 at 50 Hz [kW]	0.125	0.180	0.250	0.370
Motor capacity P2 at 60 Hz [kW]	0.150	0.216	0.300	0.444
Current rating (400 V) [A]	0.5	0.8	0.8	1.02
Rated speed at 50 Hz [min <sup>-1</sup> ]	2.850	2.850		2.850
Rated speed at 60 Hz [min <sup>-1</sup> ]	3.440	3.440		3.440
Weight (approx.) [kg]	5.0	6.0	6.5	7.5
Dimension A (approx.) [mm]	289	289	304	322
Dimension D (approx.) [mm]	112	112	123	123
Dimension H (approx.) [mm]	160.5	160.5	168	168
Dimension B (approx.) [mm]	continuously adjustable from 20 to 45 mm			
Voltage**	230 V ac or 230/400 V three-phase current			
Protection class	hose-proof according to IP 55			
Ports	suction side G 1 1/4		discharge side G 1 1/4	
Recommended maximum flow rate	suction side 1 m/s		discharge side 3 m/s	
Material	PP		PVDF	
Maximum temperature	80 °C		95 °C	
Maximum system pressure at 20 °C	1.0 bar		2.0 bar	

\* To deliver liquids with a higher relative density, we also offer all our pumps with smaller impeller diameters which, however, reduce delivery rates and heads of the pumps. If in doubt, please consult us.

\*\*Other voltages available upon request.



Position of the terminal box: standard position is on top (if you need it mounted on the right or the left, please indicate when placing your order).

Position of the discharge port: vertical position is standard (differing positions at 12 x 30° are possible, please indicate when placing your order).



Delivery rate up to 130 l/min

Delivery head up to 16 m wc  
(type 2D as twin pump)

No shaft seal required

For aggressive and neutral liquids

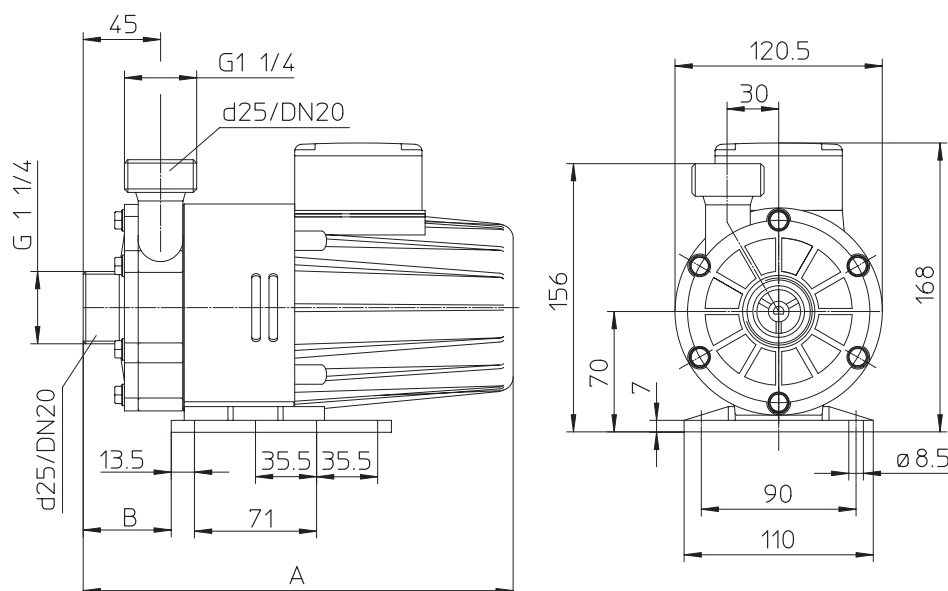
With non-ventilated motor so that it is insensitive to vapour.

Made of PP or PVDF

Protection class IP 55

Size	5/50			7/40		8/60			10/100		10/110		12/130
Maximum delivery rate [l/min]	60			70		80			100		118		130
Maximum delivery head [m wc]	5.0			6.5		7.3			8.4		9.5		12.0
* Maximum density [g/cm <sup>3</sup> ]	1.3	1.7	2.5	1.4	2.2	1.35	1.5	2.0	1.5	1.9	1.5	1.85	1.0
Motor capacity P2 at 50 Hz [kW]	0.09	0.18	0.25	0.12	0.25	0.12	0.18	0.25	0.18	0.25	0.18	0.25	–
Motor capacity P2 at 60 Hz [kW]	0.108	0.216	0.30	0.14	0.30	0.14	0.216	0.24	0.216	0.30	0.216	0.30	0.37
Current rating (400 V) [A]	0.35	0.65	0.65	0.45	0.65	0.45	0.65	0.65	0.65	0.65	0.65	0.65	1.02
Rated speed at 50 Hz [min <sup>-1</sup> ]	2850			2.850		2.850			2.850		2.850		–
Rated speed at 60 Hz [min <sup>-1</sup> ]	3440			3.440		3.440			3.440		3.440		3.440
Weight (approx.) [kg]	4.0	5.5	6.5	5.0	6.5	5.0	6.0	6.5	6.5	7.0	6.5	7.0	7.5
Dimension A [mm]	235	250	265	250	265	250	265	265	265	265	265	265	310
Dimension B [mm]	continuously adjustable from 20 to 45 mm												

\* To deliver liquids with a higher relative density, we also offer all our pumps with smaller impeller diameters which, however, reduce delivery rates and heads of the pumps. If in doubt, please consult us.



Position of the terminal box:  
standard position is on top  
(if you need it mounted on the  
right or the left, please indicate  
when placing your order).  
Position of the discharge port:  
vertical position is standard  
(differing positions at 12 x 30°  
are possible, please indicate  
when placing your order).





This pump is equipped with a non-ventilated (0.25 kW) motor with two shaft ends. A pump head of size 8/60 is mounted to each side of the motor.

You may use this pump as a twin pump with one driving motor to double its delivery rate to  $2 \times 80$  l/min or as a twin pump in series connection (two-stage) to increase discharge pressure. Maximum delivery head then is 16 m wc.

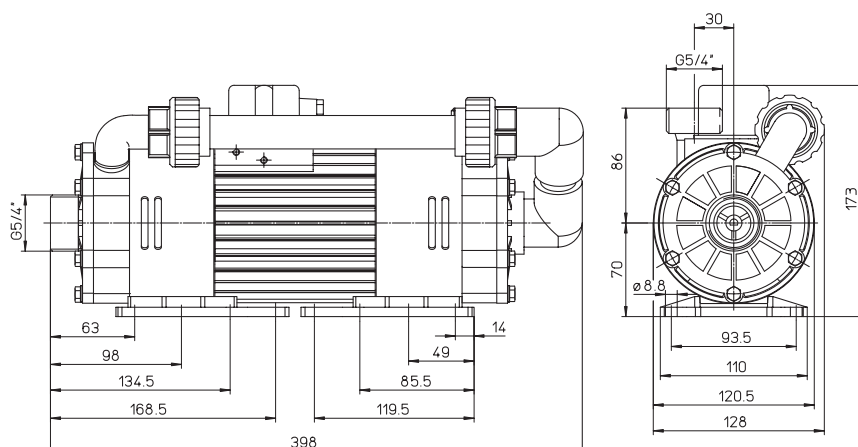
Size	8/60	8/60 series connection
Maximum delivery rate [l/min]	2 x 80	60
Maximum delivery head [m wc]	7.3	16
Maximum density [g/cm <sup>3</sup> ]*	1.0	1.3
Motor capacity P2 at 50 Hz [kW]	250	250
Motor capacity P2 at 60 Hz [kW]	300	300
Current rating (400 V) [A]	0.65	0.65
Rated speed at 50 Hz [min <sup>-1</sup> ]	2850	2850
Rated speed at 60 Hz [min <sup>-1</sup> ]	3440	3440
Weight (approx.) [kg]	8.5	9.0

Voltage**	230 V ac or 230/400 V three-phase current	
Protection class	hose-proof according to IP 55	
Ports	suction side G 1 1/4	discharge side G 1 1/4
Recommended maximum flow rate	suction side 1 m/s	discharge side 3 m/s
Material	PP	PVDF
Maximum temperature	80 °C	95 °C
Maximum system pressure at 20 °C	2.5 bar	3.5 bar

\* To deliver liquids with a higher relative density, we also offer all our pumps with smaller impeller diameters which, however, reduce delivery rates and heads of the pumps.

\*\*Other voltages available upon request.



## STANDARD DESIGN:

Housing, impeller and impeller magnet coating are made of glass-fibre reinforced PP plastic or PVDF. Sleeve bearings, starting rings and centering shaft are made of 99.7% pure oxide ceramic, and the O-ring sealing of the housing is made of either FKM or EPDM. (See table on page 7 for other materials.)



Delivery rate up to 230 l/min

Delivery head up to 28 m wc

No shaft seal required

For aggressive and neutral liquids

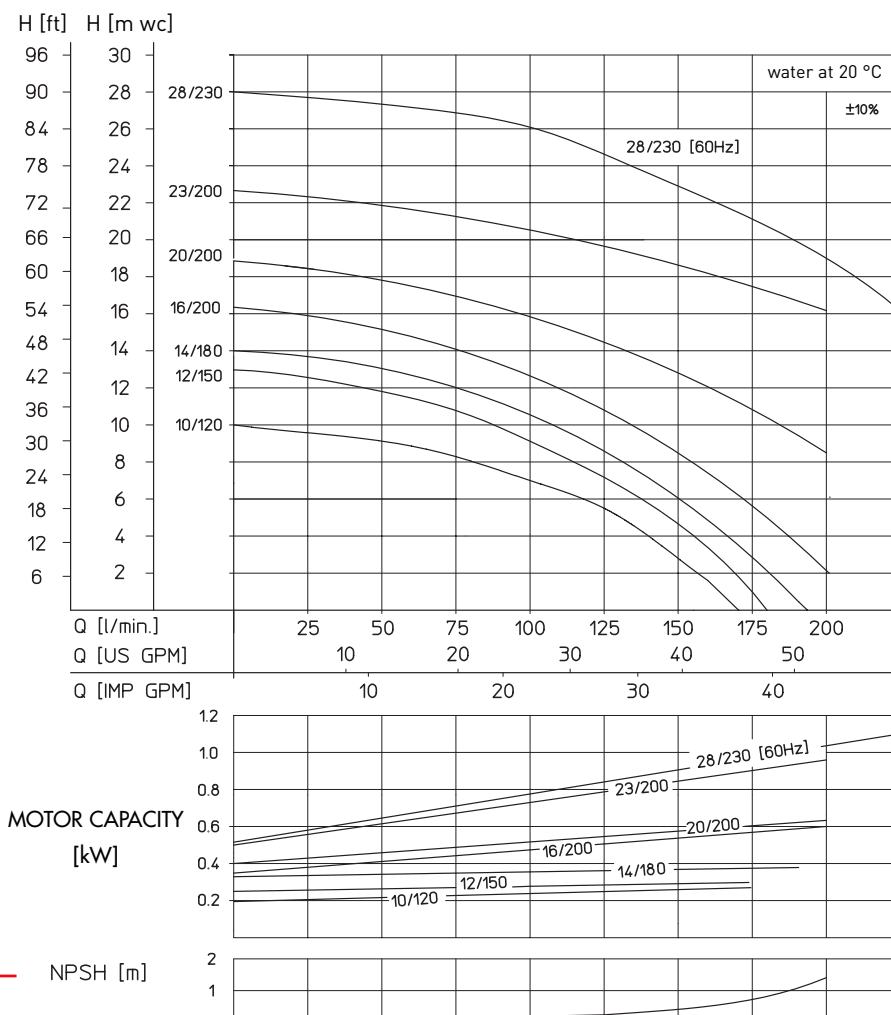
Made of PP, PVDF and stainless steel

Protection class IP 55

ATEX design available

Magnetically coupled centrifugal pumps of type 3 are non-self-priming pumps that operate in horizontal position and are made in monobloc design. A magnetic coupling connects the pump to the motor and transmits the power of the motor to the impeller.

### PERFORMANCE CHARTS:



### STANDARD DESIGN:

Housing, impeller and impeller magnet coating are made of glass-fibre reinforced PP plastic or PVDF or stainless steel. Sleeve bearings, starting rings and centering shaft are made of 99.7% pure oxide ceramic, and the O-ring sealing of the housing is made of either FKM or EPDM.

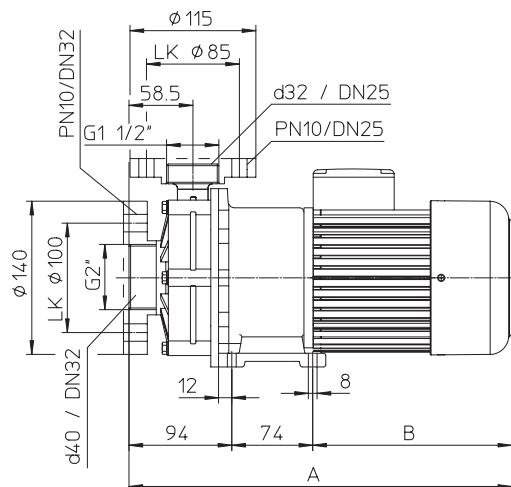
(See table on page 7 for other materials.)

## TECHNICAL DATA

Size	10/120	12/150		14/180		16/200		20/200		23/200	28/230
Maximum delivery rate [l/min]	160	175		190		200		200		200	230
Maximum delivery head [m wc]	10	13.0		14.0		16.5		19.5		23.0	28
Maximum density [g/cm³]*	1.6	1.15	1.8	1.1	1.65	1.22	1.4	1.2	1.3	1.6	1.5
Motor capacity P2 at 50 Hz [kW]	0.37	0.37	0.55	0.37	0.55	0.55	0.75	0.75	1.1	1.5	–
Motor capacity P2 at 60 Hz [kW]	0.44	0.44	0.66	0.44	0.66	0.66	0.9	0.9	1.32	1.8	1.8
Current rating (400 V) [A]	1.02	1.02	1.6	1.02	1.6	1.6	2.2	2.2	2.8	3.25	3.25
Rated speed at 50 Hz [min <sup>-1</sup> ]	2900	2900		2900		2900		2900		2900	–
Rated speed at 60 Hz [min <sup>-1</sup> ]	3440	3440		3440		3440		3440		3440	3440
Dimension A [mm]	350	350	366	350	366	366	366	366	385	400	400
Dimension B [mm]	182	182	198	182	198	198	198	198	216	230	230
Dimension H [mm]	181	181	181	181	181	181	181	181	181	130	130
Weight (PP/PVDF approx.) [kg]	7.8	7.8	8.8	7.8	8.8	8.8	9.0	9.0	11.5	14.5	15.0
Voltage**	230 V ac or 230/400 V three-phase current										
Protection class	hose-proof according to IP 55										
Ports	suction side G 2						discharge side G 1½				
Recommended maximum flow rate	suction side 1 m/s						discharge side 3 m/s				
Material	PP				PVDF				stainless steel		
Maximum temperature	80 °C				95 °C				100 °C		
Maximum system pressure at 20 °C	2.5 bar				3.5 bar				8.0 bar		

\* To deliver liquids with a higher relative density, we also offer all our pumps with smaller impeller diameters which, however, reduce delivery rates and heads of the pumps.

\*\*Other voltages available upon request.



## STANDARD DESIGN:

Housing, impeller and impeller magnet coating are made of glass-fibre reinforced PP plastic or PVDF or stainless steel. Sleeve bearings, starting rings and centering shaft are made of 99.7 % pure oxide ceramic, and the O-ring sealing of the housing is made of either FKM or EPDM. (See table on page 7 for other materials.)

Position of the terminal box: standard position is on top (if you need it mounted on the right or the left, please indicate when placing your order).

Position of the discharge port: vertical position is standard (differing positions at 12 x 30° are possible, please indicate when placing your order).



Delivery rate up to 400 l/min

Delivery head up to 36 m wc

No shaft seal required

For aggressive and neutral liquids

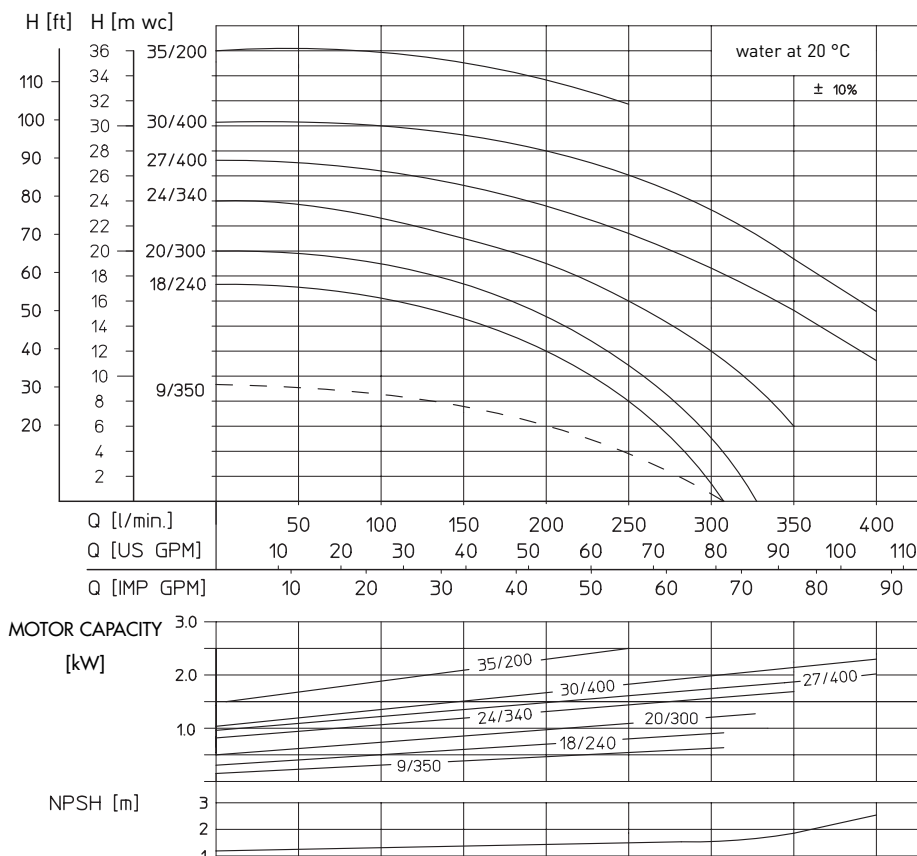
Made of PP, PVDF and stainless steel

Protection class IP 55

ATEX design available

Magnetically coupled centrifugal pumps of type 4 are non-self-priming pumps that operate in horizontal position and are made in monobloc design. A magnetic coupling connects the pump to the motor and transmits the power of the motor to the impeller.

### PERFORMANCE CHARTS:



### STANDARD DESIGN:

Housing, impeller and impeller magnet coating are made of glass-fibre reinforced PP plastic or PVDF or stainless steel. Sleeve bearings, starting rings and centering shaft are made of 99.7 % pure oxide ceramic, and the O-ring sealing of the housing is made of either FKM or EPDM.

(See table on page 7 for other materials.)

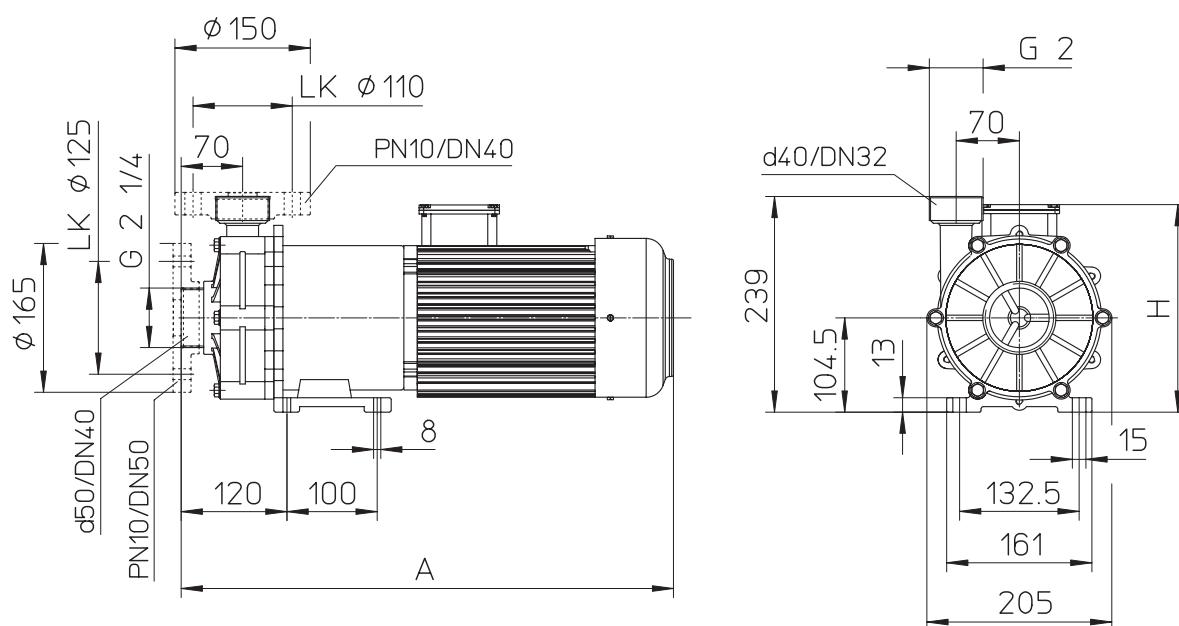
## TECHNICAL DATA

Size	9/350	18/240			20/300		24/340		27/400			30/400		35/200	
Maximum delivery rate [l/min]	305	220	310	310	325		350		400			400		250	
Maximum delivery head [m wc]	9.0	17.5			20		24.0		27			30		36	
Maximum density [g/cm <sup>3</sup> ]*	1.4	1.0	1.3	1.5	1.0	1.3	1.0	1.4	1.1	1.5	1.8	1.15	1.85	1.1	1.5
Motor capacity P2 at 50 Hz [kW]	0.75	0.75	1.1	1.5	1.1	1.5	1.5	2.2	2.2	3.0	4.0	3.0	4.0	3.0	4.0
Motor capacity P2 at 60 Hz [kW]	0.9	0.9	1.32	1.8	1.32	1.8	1.8	2.64	2.64	3.6	4.8	3.6	4.8	3.6	4.8
Current rating (400 V) [A]	2.1	2.2	2.8	3.25	2.8	3.25	3.25	4.75	4.75	6.2	8.1	6.2	8.1	6.2	8.1
Rated speed at 50 Hz [min <sup>-1</sup> ]	1450	2900			2900		2900		2900			2900		2900	
Rated speed at 60 Hz [min <sup>-1</sup> ]	1750	3440			3440		3440		3440			3440		3440	
Dimension A [mm]	430	400	457	474	457	474	474	530	530	580	580	580	580	580	600
Dimension H [mm]	227	220	220	220	220	220	220	230	230	258	258	258	258	258	258
Weight (PP/PVDF approx.) [kg]	17.0	13.0	15.5	18.0	15.5	18.0	18.0	20.5	20.5	29.0	38.0	29.0	38.0	29.0	38.0

Voltage**	230 V ac or 230/400 V three-phase current		
Protection class	hose-proof according to IP 55		
Ports	suction side G 2 1/4		discharge side G 2
Recommended maximum flow rate	suction side 1 m/s		discharge side 3 m/s
Material	PP		PVDF
Maximum temperature	80 °C		95 °C
Maximum system pressure at 20 °C	5.0 bar		6.0 bar
			10.0 bar

\* To deliver liquids with a higher relative density, we also offer all our pumps with smaller impeller diameters which, however, reduce delivery rates and heads of the pumps.

\*\*Other voltages available upon request.



Position of the terminal box: standard position is on top (if you need it mounted on the right or the left, please indicate when placing your order).

Position of the discharge port: vertical position is standard (differing positions at 12 x 30° are possible, please indicate when placing your order).





Delivery rate up to 900 l/min

Delivery head up to 35 m wc

No shaft seal required

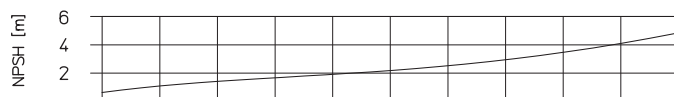
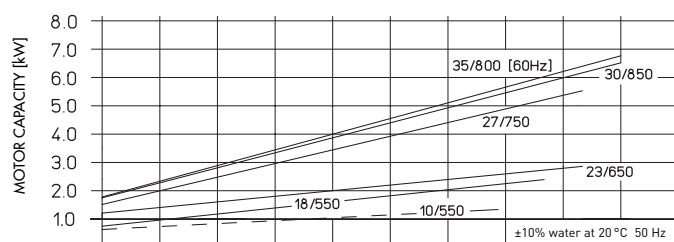
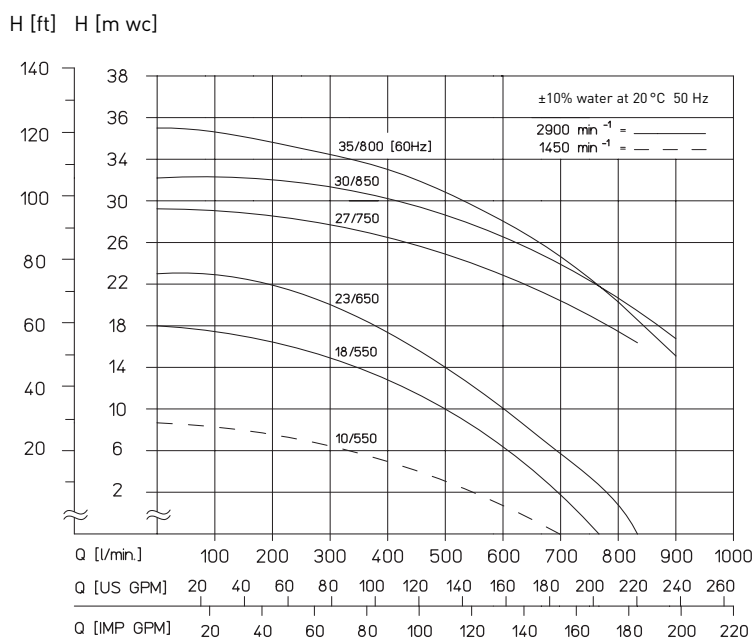
For aggressive and neutral liquids

Made of PP or PVDF

Protection class IP 55

Magnetically coupled centrifugal pumps of type 4.5 are non-self-priming pumps that operate in horizontal position and are made in monobloc design. A magnetic coupling connects the pump to the motor and transmits the power of the motor to the impeller.

### PERFORMANCE CHARTS:



### STANDARD DESIGN:

Housing, impeller and impeller magnet coating are made of glass-fibre reinforced PP plastic or PVDF. Sleeve bearings, starting rings and centering shaft are made of 99.7% pure oxide ceramic, and the O-ring sealing of the housing is made of either FKM or EPDM. (See table on page 7 for other materials.)

## TECHNICAL DATA

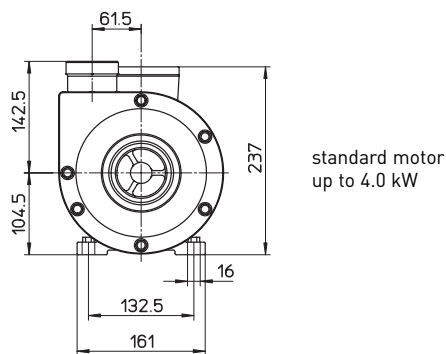
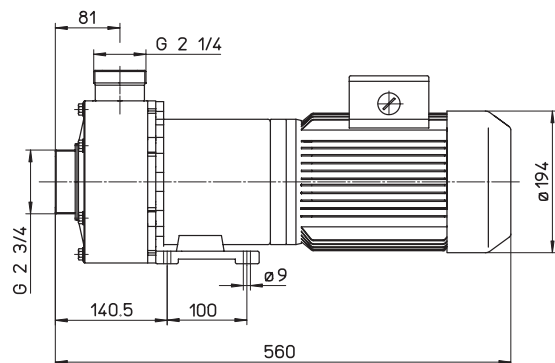
Size	10/550	18/550	23/650	27/750	30/850	35/800
Maximum delivery rate [l/min]	700	750	833	833	900	900
Maximum delivery head [m wc]	9.0	18.0	22.0	28.0	32	35
Maximum density [g/cm <sup>3</sup> ]*	1.6	1.35	1.8	1.45	1.0	1.0
Motor capacity P2 at 50 Hz [kW]	2.2	3.0	4.0	4.0	5.5	7.5
Motor capacity P2 at 60 Hz [kW]	2.64	3.6	4.8	4.8	6.6	9.0
Current rating (400 V) [A]	4.9	6.25	8.1	8.1	11.0	13.8
Rated speed at 50 Hz [min <sup>-1</sup> ]	1450	2900	2900	2900	2900	–
Rated speed at 60 Hz [min <sup>-1</sup> ]	1750	3440	3440	3440	3440	3440
Weight [kg]	28.0	34.0	36.0	37.0	47.0	48.5

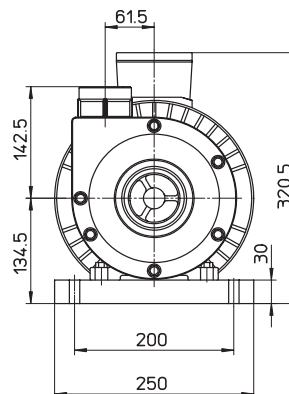
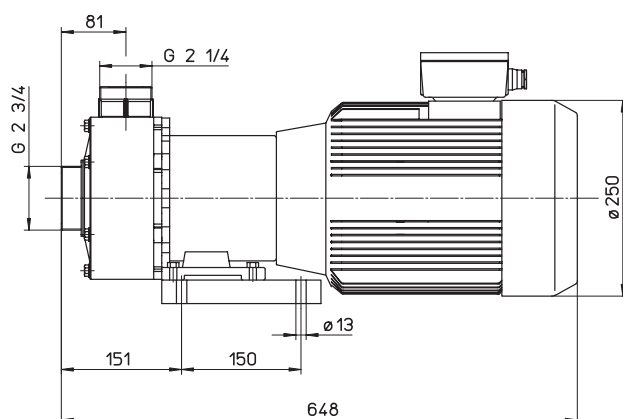
Voltage**	230/400 V three-phase current					
Protection class	hose-proof according to IP 55					
Ports	suction side G 2 3/4			discharge side G 2 1/4		
Recommended maximum flow rate	suction side 1 m/s			discharge side 3 m/s		
Material	PP			PVDF		
Maximum temperature	80 °C			95 °C		
Maximum system pressure at 20 °C	5.0 bar			6.0 bar		

\* To deliver liquids with a higher relative density, we also offer all our pumps with smaller impeller diameters which, however, reduce delivery rates and heads of the pumps.

\*\*Other voltages available upon request.



standard motor  
up to 4.0 kW



standard motor  
up to 7.5 kW

Position of the terminal box: standard position is on top (if you need it mounted on the right or the left, please indicate when placing your order).

Position of the discharge port: vertical position is standard (differing positions at 12 x 30° are possible, please indicate when placing your order).



Delivery rate up to 1.250 l/min

Delivery head up to 60 m wc

No shaft seal required

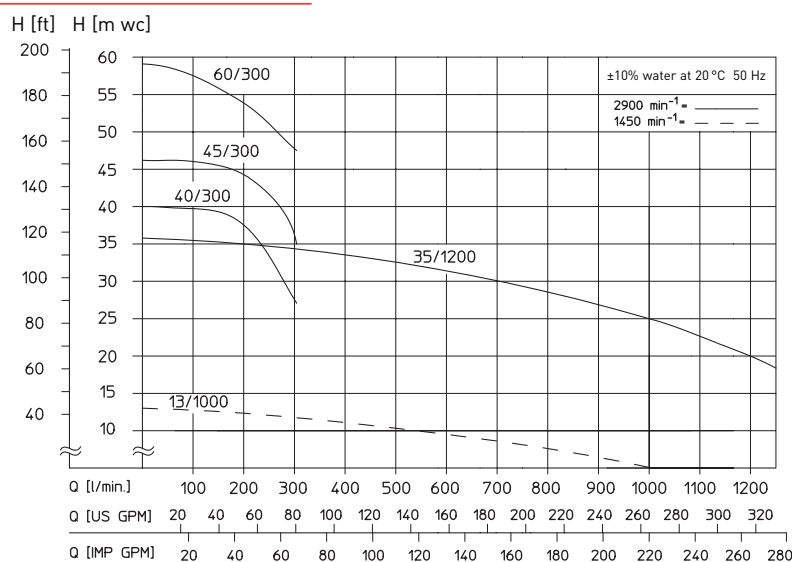
For aggressive and neutral liquids

Made of PP or PVDF

Protection class IP 55

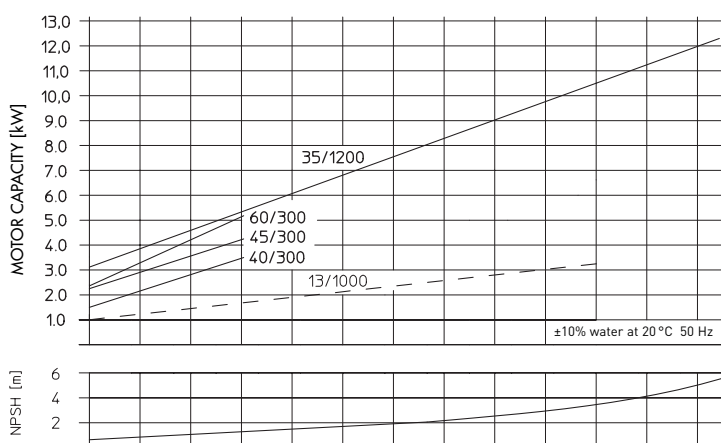
Magnetically coupled centrifugal pumps of type 5 are non-self-priming pumps that operate in horizontal position and are made in monobloc design. A magnetic coupling connects the pump to the motor and transmits the power of the motor to the impeller.

### PERFORMANCE CHARTS:



### STANDARD DESIGN:

Housing, impeller and impeller magnet coating are made of glass-fibre reinforced PP plastic or PVDF. Sleeve bearings, starting rings and centering shaft are made of 99.7 % pure oxide ceramic, and the O-ring sealing of the housing is made of either FKM or EPDM. (See table on page 7 for other materials.)

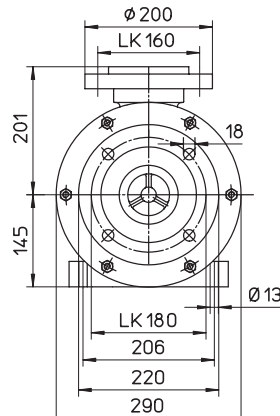
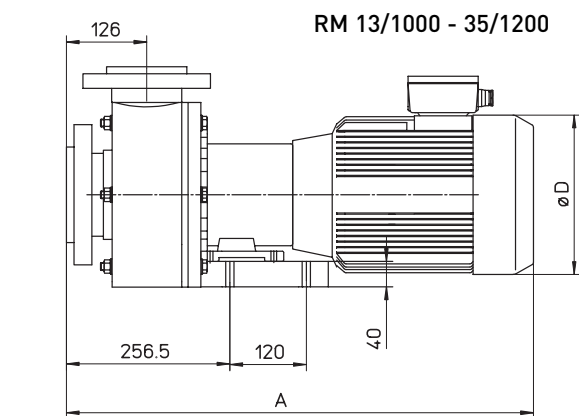


## TECHNICAL DATA

Size	40/300	45/300	60/300	13/1000		35/1200
Maximum delivery rate [l/min]	300	300	300	1000		1250
Maximum delivery head [mWS]	40	45	60	13		35
Maximum density [g/cm <sup>3</sup> ]*	1.1	1.1	1.1	1.25	1.6	1.1
Motor capacity P2 at 50 Hz [kW]	3.0	4.0	5.5	4.0	5.5	12.5
Motor capacity P2 at 60 Hz [kW]	3.6	4.8	6.6	4.8	6.6	15.0
Current rating (400 V) [A]	6.25	8.1	11.0	8.1	11.0	14.0
Rated speed at 50 Hz [min <sup>-1</sup> ]	2900	2900	2900	1450	1450	2900
Rated speed at 60 Hz [min <sup>-1</sup> ]	3440	3440	3440	1750	1750	3440
Ports Suction side	G2 3/4	G2 3/4	G2 3/4	FF d110	FF d110	FF d110
Ports discharge side	G2 1/4	G2 1/4	G2 1/4	FF d90	FF d90	FF d90
Weight when made of PP approx. [kg]	49	53	57	51	61	80
Weight when made of PVDF approx. [kg]	56	60	66	52	69	90
Dimension A [mm]	619	625	692	680	740	780
Dimension H [mm]	316	316	331	–	–	–
Dimension D [mm]	194	220	250	220	250	260

Voltage**	230/400 V three-phase current	
Protection class	230/400 V three-phase current	
Recommended maximum flow rate	suction side 1 m/s	discharge side 3 m/s
Material	PP	PVDF
Maximum temperature	80 °C	95 °C
Maximum system pressure at 20 °C	6.0 bar	6.0 bar

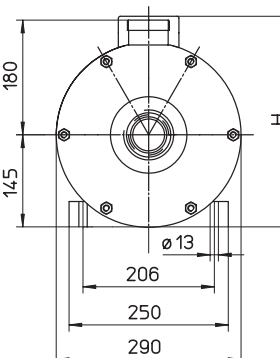
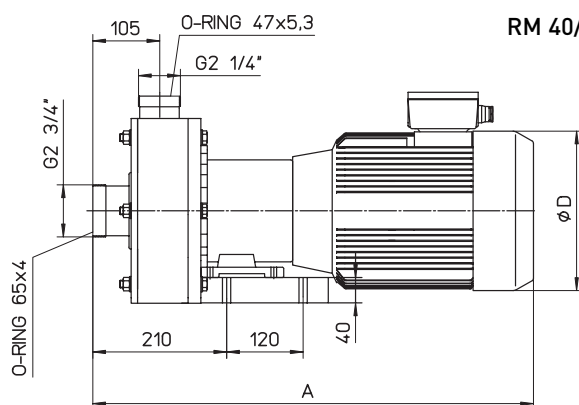


\* To deliver liquids with a higher relative density, we also offer all our pumps with smaller impeller diameters which, however, reduce delivery rates and heads of the pumps.

\*\* Other voltages available upon request.

Position of the terminal box: standard position is on top (if you need it mounted on the right or the left, please indicate when placing your order).

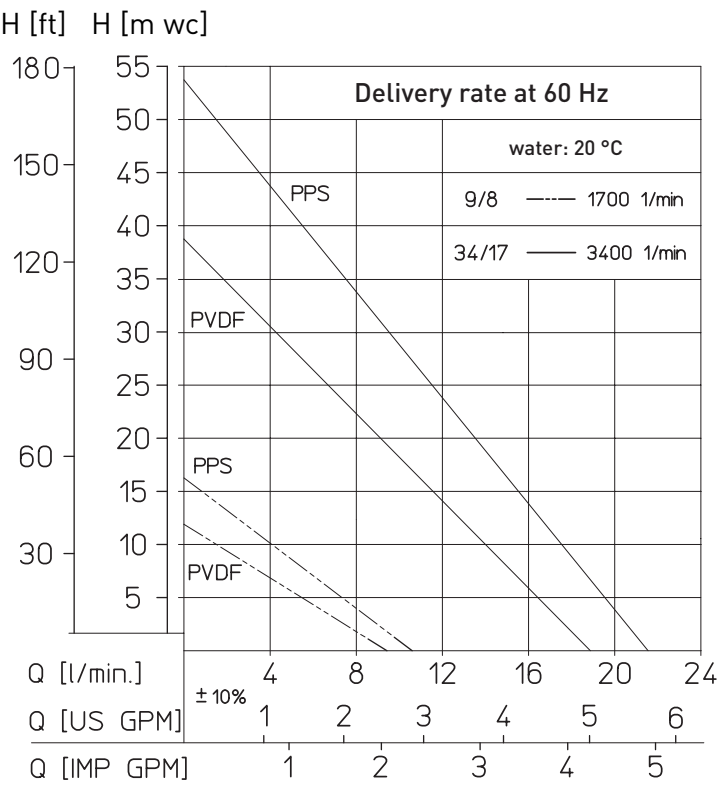
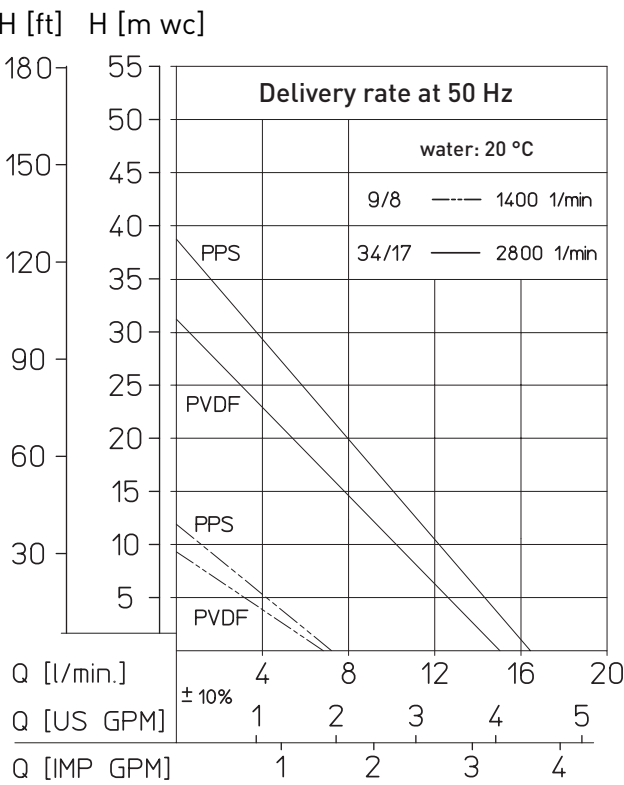
Position of the discharge port: vertical position is standard (differing positions at 12 x 30° are possible, please indicate when placing your order).





- Self-priming side-channel pump
- Delivery rate up to 17 l/min
- Delivery head up to 54 m wc
- No shaft seal required
- For aggressive and neutral liquids
- Made of PPS or PVDF
- Protection class IP 55

PERFORMANCE CHARTS:







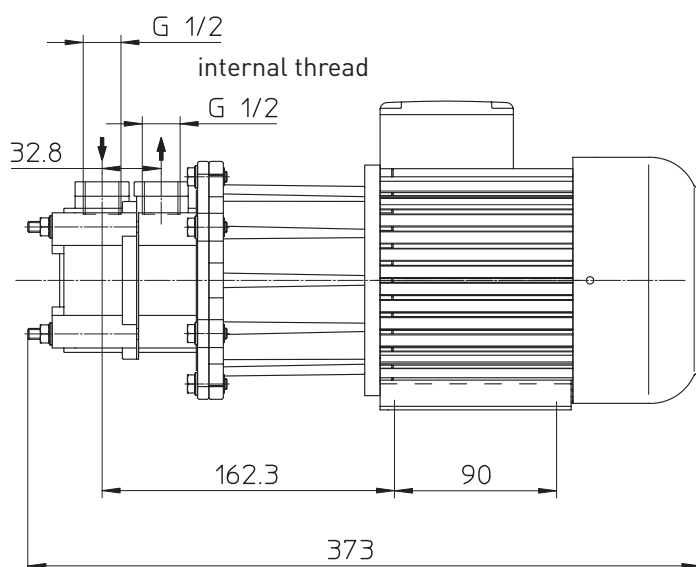
## TECHNICAL DATA

Size	9/8						34/17					
Design	PPS	PVDF	PPS	PVDF	PPS	PVDF	PPS	PVDF	PPS	PVDF	PPS	PVDF
Maximum delivery rate [l/min]	7	7	7	7	7	7	16	15	16	15	16	15
Maximum delivery head [mWS]	12	10	12	10	12	10	39	31	39	31	39	31
max. suction head at 20 °C [m WS]	3.0	1.0	3.0	1.0	3.0	1.0	7.0	1.0	7.0	1.0	7.0	1.0
max. vacuum at 20 °C [bar]	0.8	0.5	0.8	0.5	0.8	0.5	0.9	0.9	0.9	0.9	0.9	0.9
Maximum temperature [°C]	100	80	100	80	100	80	80	80	100	80	100	80
Maximum density [g/cm <sup>3</sup> ]*	1.55		1.35		2.0		1.55		1.35		2.0	
Motor capacity P2 at 50 Hz [kW]	0.37		0.37		0.55		0.37		0.37		0.55	
Motor capacity P2 at 60 Hz [kW]	0.44		0.44		0.66		0.44		0.44		0.66	
Current rating (400 V) [A]	0.7		0.7		1.0		1.0		1.0		1.5	
Rated speed at 50 Hz [min <sup>-1</sup> ]	1400		1400		1400		2800		2800		2800	
Rated speed at 60 Hz [min <sup>-1</sup> ]	1700		1700		1700		3400		3400		3400	
Weight approx. [kg]	8.5		8.0		9.0		7.5		7.0		8.0	

Voltage**	230 V ac or 230/400 V three-phase current	
Protection class	hose-proof according to IP 55	
Ports	suction side IG 1/2	discharge side IG 1/2
Material	PPS	PVDF
Housing sections	PPS	PVDF
Impeller	PPS	99.7 % oxide ceramic
Lantern	PP	PP
Inner magnet coating	PPS or PP	PVDF
Centering shaft, starting ring	oxide ceramic 99.7 %	oxide ceramic 99.7 %
Sleeve bearings	oxide ceramic 99.7 %	oxide ceramic 99.7 %

\* To deliver liquids with a higher relative density, we also offer all our pumps with smaller impeller diameters which, however, reduce delivery rates and heads of the pumps.

\*\*Other voltages available upon request.



Position of the terminal box: standard position is on top (if you need it mounted on the right or the left, please indicate when placing your order).



Centrifugal pump with integrated priming tank

Delivery rate up to 240 l/min

Delivery head up to 18 m wc

No shaft seal required

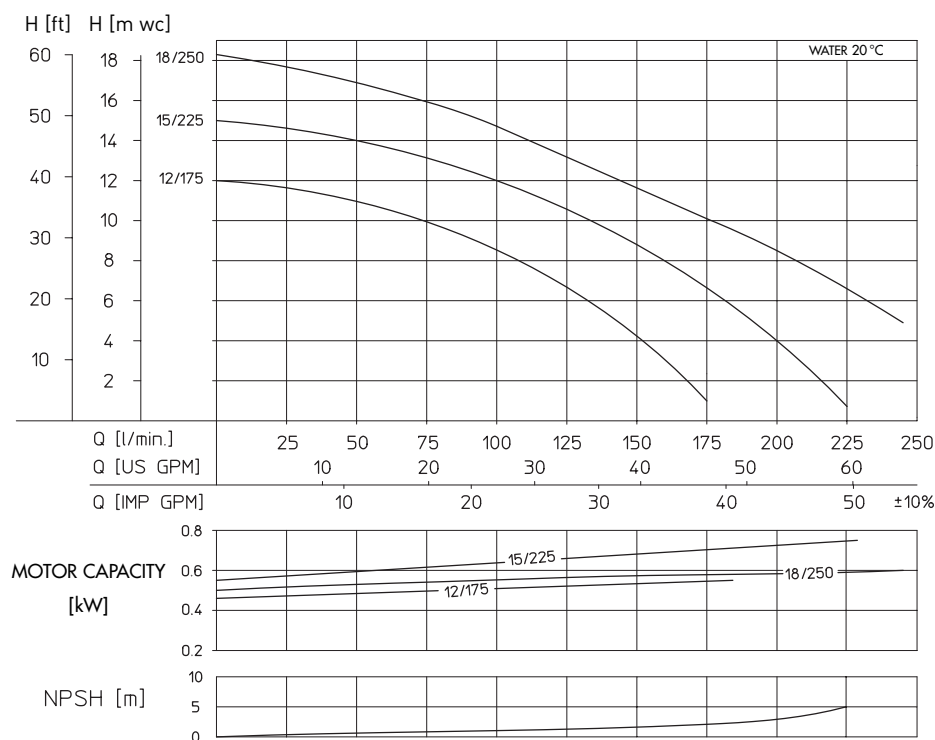
For aggressive and neutral liquids

Made of PP or PVDF

Protection class IP 55

Magnetically coupled centrifugal pumps of the RMB type are self-priming pumps with integrated priming tanks. They are made of plastic, built in monobloc design and operate in horizontal position. A magnetic coupling connects the pump to the motor and transmits the power of the motor to the impeller.

### PERFORMANCE CHARTS:



### STANDARD DESIGN:

Housing, impeller and impeller magnet coating are made of glass-fibre reinforced PP plastic or PVDF. Sleeve bearings, starting rings and centering shaft are made of 99.7% pure oxide ceramic, and the O-ring sealing of the housing is made of either FKM or EPDM. (See table on page 7 for other materials.)

## TECHNICAL DATA

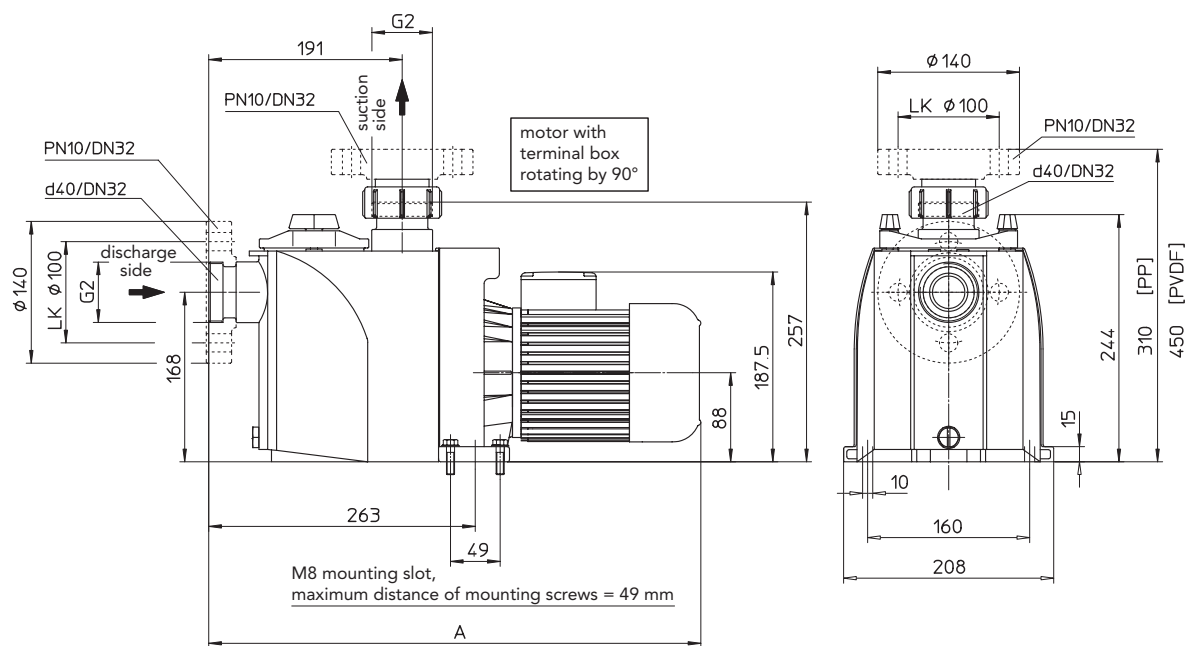
Size	12/175		15/225	18/250
Maximum delivery rate [l/min]	175		225	240
Maximum delivery head [m wc]	12		17	18
max. suction head at 20 °C [m wc]	3.0		3.5	1.0
Maximum density [g/cm <sup>3</sup> ]*	1.3	1.8	1.65	1.2
Motor capacity P2 at 50 Hz [kW]	0.55	0.75	0.75	0.75
Motor capacity P2 at 60 Hz [kW]	0.66	0.9	0.9	0.9
Current rating (400 V) [A]	1.6	2.2	2.2	2.2
Rated speed at 50 Hz [min <sup>-1</sup> ]	2800	2800	2800	2800
Rated speed at 60 Hz [min <sup>-1</sup> ]	3400	3400	3400	3400
Ports suction side	G2	G2	G2	G2
Ports discharge side	G2	G2	G2	G2
Weight approx. [kg]	10	11	11	11
Dimension A [mm]	490	500	500	500

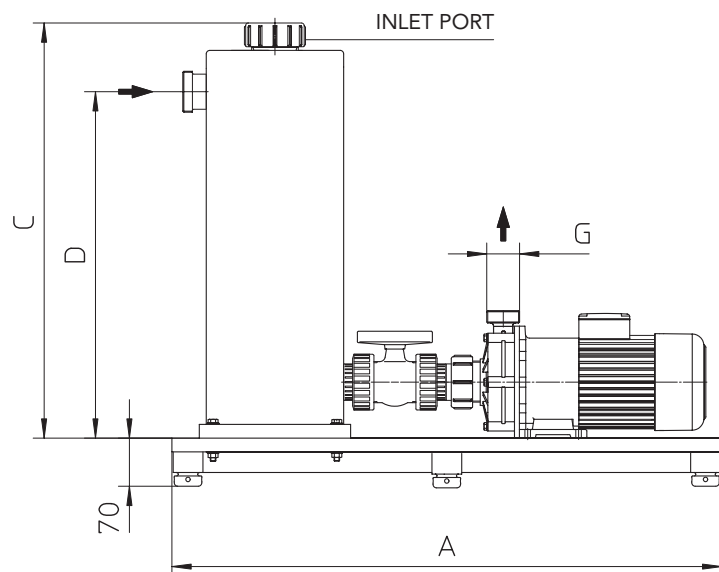
Voltage**	230 V ac or 230/400 V three-phase current		
Protection class	hose-proof according to IP 55		
Recommended maximum flow rate	suction side 1 m/s	discharge side 3 m/s	
Material	PP	PVDF	
Maximum temperature	65 °C	85 °C	
Maximum system pressure at 20 °C	2.5 bar	3.5 bar	

\* To deliver liquids with a higher relative density, we also offer all our pumps with smaller impeller diameters which, however, reduce delivery rates and heads of the pumps.

\*\* Other voltages available upon request.



Position of the terminal box: standard position is on top (if you need it mounted on the right or the left, please indicate when placing your order).



All non-self-priming pumps of the RM type may be combined with an extra priming tank to be self-priming as well.

SONDERMANN supplies you with the whole installation completely mounted to a base plate.

Priming tanks are available in different sizes ranging from 5 to 50 litres. When arranging the design, make sure that the volume of the priming tank is about 1.5 times larger than the overall volume of the suction-pipe runs to be evacuated.

Base plate		material			volume	dimensions			pump	thread size	
A	B	PP	PVDF	PVC	litres	dimensions C	dimensions D	Ø E	type	suction side F	discharge side G
600	250	x	x	x	5	250	310	200	1	G 1 1/4"	G 1"
600	270	x	x	x	5	250	310	200	1.5	G 1 1/4"	G 1"
600	270	x	x	x	10	560	500	200	1.5	G 1 1/4"	G 1"
600	270	x	x	x	10	560	500	200	2	G 1 1/4"	G 1 1/4"
600	270	x	x	x	15	810	750	200	2	G 1 1/4"	G 1 1/4"
1000	270	x	x	x	15	810	750	200	3	G 2"	G 1 1/2"
1000	270	x	x	x	20	1060	1000	200	3	G 2"	G 1 1/2"
1000	300	x			30	890	790	250	3	G 2"	G 1 1/2"
1000	300	x			25	790	690	250	4	G 2 1/4"	G 2"
1000	300	x			30	890	790	250	4	G 2 1/4"	G 2"
1200	300	x			30	890	790	250	4.5	G 2 3/4"	G 2 1/4"
1200	400	x			50	1175	1075	300	4.5	G 2 3/4"	G 2 1/4"

## RM PUMP WITH INTEGRATED FREQUENCY CONVERTER



IF SEVERAL DELIVERY RATES ARE REQUIRED SPEED CONTROL IS USED TO PRECISELY SET THE OPERATING POINT DESIRED.

### Features:

- Power ranges: 0.37 to 1.1 kW
- Voltage: 230 V single-phase, 50 or 60 Hz
- The speed rate is set either by a signal of an imposed control unit or by the control panel mounted to the motor.
- The frequency converter is perfectly tuned to the characteristic of the pump.
- This operating principle saves much energy in contrast to adjusting delivery rates by means of flow-control valves.



## ACCESSORIES TO THE MOTOR:

Pilotherm or PTC thermistor

ON/OFF switch with cable 2.5 m long and plug (only with 230 V ac)

Protective motor switch with ON/OFF switch, mounted and wired to the terminal box

Three-phase connection cable 5 m long with CEE plug of 5 x 16 A, completely installed

## O-RING SEALINGS TO SUCTION AND DISCHARGE PORTS

Type	O-ring to suction side [mm]	O-ring to discharge side [mm]	FKM	EPDM	FEP-coated FKM
1, 1.5	26 x 3.5 mm	21 x 3.0 mm	X	X	X
2	30 x 3 mm	26 x 3.5 mm	X	X	X
3	48 x 3.5 mm	31.35 x 3.53 mm	X	X	X
3.1	40.6 x 5.3 mm	40.6 x 5.3 mm	X	X	X
4	53.5 x 3.5 mm	40 x 5 mm	X	X	X
4.5	65 x 4 mm	47 x 5.3 mm	X	X	X

## THREE-PIECE HOSE CONNECTIONS WITH SPIGOT NUT AND HOSE NIPPLE INCLUDING O-RINGS

Thread size	hose nipple	suitable for suction ports of the foll. pump types	suitable for suction ports of the foll. pump types	PP material	PVDF material
G 1	18 21		1, 1.5	X	X
G 1 1/4	18 21 26 30	1, 1.5, 2	2	X	X
G 1/2	1" 1 1/4" 1 1/2"		3	X	X
G 2	1" 1 1/4" 1 1/2" 2"	3, 3.1	3.1, 4	X	X
G 2 1/4	1 1/2" 2"	4	4.5	X	X

## FLANGES TO SCREW ONTO THREADED PORTS INCLUDING O-RINGS

One set = 1 flange to the suction side, 1 flange to the discharge side

Type	nominal diameter of suction port	nominal diameter of discharge port	PP material	PVDF material
2	DN 20 PN 10	DN 20 PN 10	X	X
3	DN 32 PN 10	DN 25 PN 10	X	X
4	DN 50 PN 10	DN 40 PN 10	X	X
5	DN 65 PN 10	DN 50 PN 10	X	X

We also offer you a wide range of accessories to perfectly complete the installation of SONDERMANN pumps. These accessories include, for example, plastic spigot nuts, hose nipples, plastic screws, filter plates, suction screen filters, differential pressure switches etc. Do not hesitate to ask us for advice! We would be glad to help you.



## TYPE RM-COOL



Brushless electronically controlled motor

Adjustable speed of 1 to 3,240 min<sup>-1</sup>

For short-term and continuous operation

Made of PPS, PP and PVDF

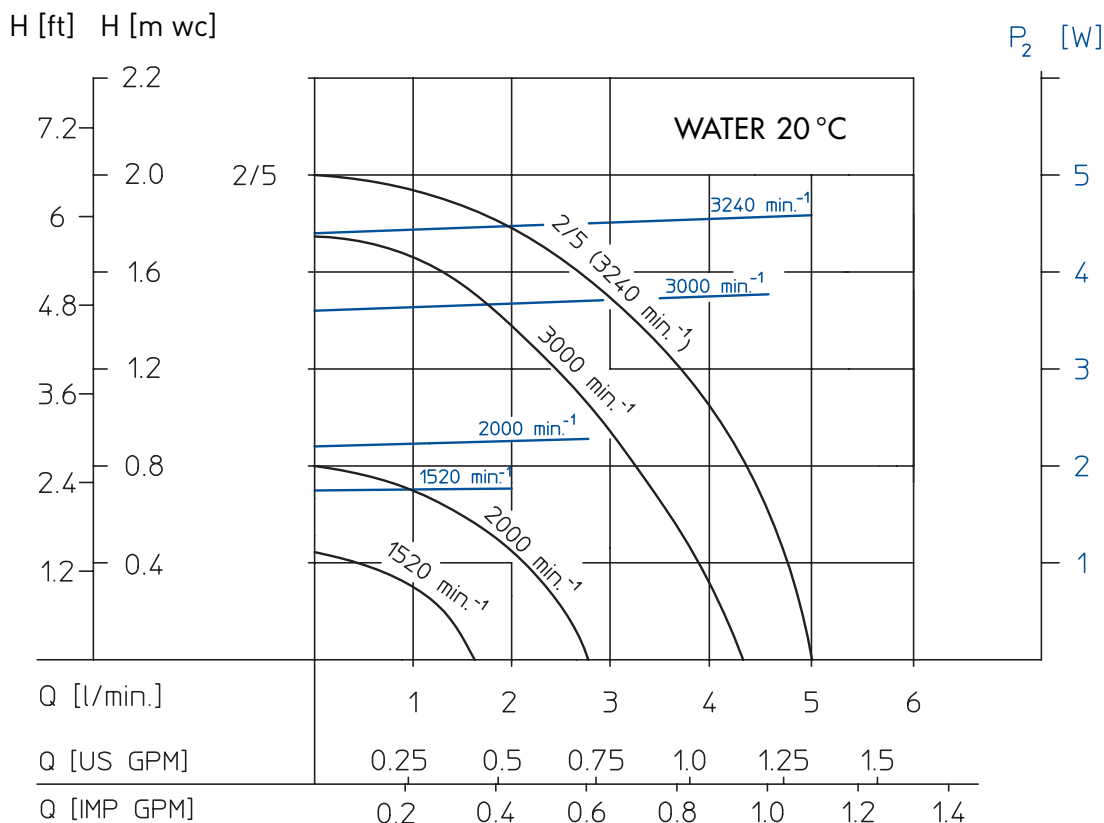
Delivery rate up to 5 l/min

Delivery head up to 2 m wc

No shaft seal required

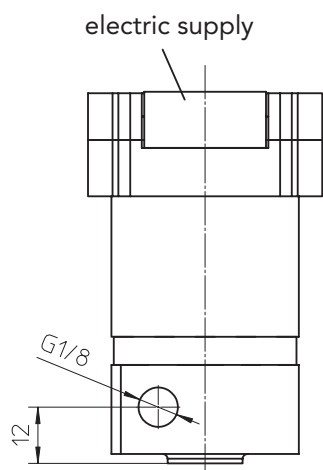
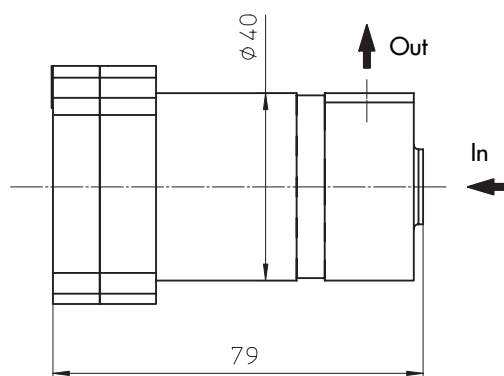
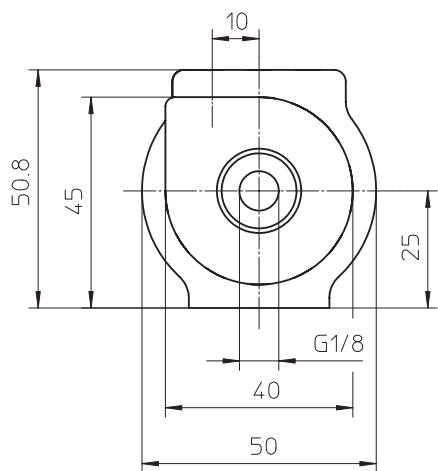
The magnetically coupled centrifugal mini-pump of the RM-Cool type 0.5 is the ideal high-performance cooling system to absolutely reliably remove heat from laser devices and computers and is also used in process engineering and solar energy technology etc.

### PERFORMANCE CHARTS:

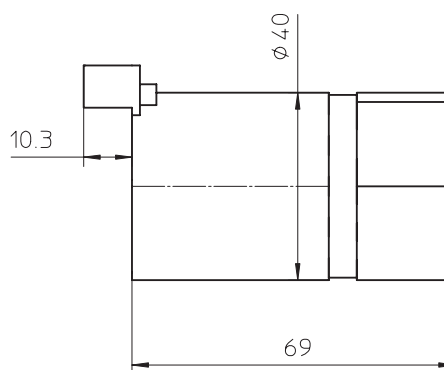


# TECHNICAL DATA

Motor	Brushless electronically controlled motor
Voltage	12, 24 or 48 V dc; direct connection to the power supply unit of a PC, for example
Motor capacity	7 Watt
Speed	adjustable from 1 to 3240 min <sup>-1</sup>
Delivery rate	up to 5 l /min
Delivery head	up to 2 m wc
Ports	suction side/discharge side: G 1/8"
Material	PPS, PP or PVDF
Bearings	oxide ceramic
Sealing	FKM, EPDM or NBR
Temperature range	up to 100 °C
Weight	approx. 175 – 215 g



Dimensions for mounting into a case housing



## ELECTRONIC PROTECTION



### FOR MAGNETICALLY COUPLED CENTRIFUGAL PUMPS

Electronic monitoring of motor currents protects the pump from dry running, overheating and overload.

If the above mentioned malfunctions cannot be completely ruled out with your installation, you should use an electronic protector to switch off the pump before it is damaged.

Such protector will prevent the pump from being damaged and thus avoids down time and resulting costs. Once the cause of the malfunction is eliminated, the pump immediately is ready for operation again.

The protectors electronically evaluate the operating conditions of the pump and include a contactor to switch off the pump if necessary. They are easy to install to the power supply unit of the pump. As it is not necessary to build them into pipe runs, the protectors are ideal also to retrofit existing installations.

Three different types of the electronic pump protector are available.

### TYPE 1 FOR PROTECTION FROM DRY-RUNNING

A cos $\phi$  controller monitors the phase shift between current and voltage in the motor running.

As soon as there is no more liquid in the pump, the cos $\phi$  controller responds and switches off the pump motor. A red lamp at the switchgear box lights up to indicate the fault. Please note that type 1 is a mere dry-running protector. To protect your pump against overheating, you should use type 1.5 or type 2.

### TYPE 1.5 FOR PROTECTION FROM DRY-RUNNING AND OVERHEATING

An overload controller monitors the actual power of the pump motor and has two switching thresholds defined:

- dry-running
- overheating

If the pump enters one of these two unacceptable operating conditions, the pump motor is switched off and a red lamp at the switch box lights up to indicate the fault. Additional indicating lamps to distinguish the faults from each other are optionally available.

### TYPE 2 FOR OVERALL PUMP PROTECTION

An overload controller with analogue output monitors the actual power of the pump motor and has four switching thresholds defined:

- dry-running (fault, the motor is switched off)
- overheating (fault, the motor is switched off)
- overload (fault, the motor is switched off)
- filter contaminated (warning)

If the filter is contaminated, the red lamp only signals a warning, i.e. the pump motor is not switched off. The different operating conditions may be transmitted to an imposed controller by means of floating contacts. Additional indicating lamps at the switchgear box to distinguish the faults from each other are optionally available.



## FOR SIMPLE AND COST-EFFECTIVE MONITORING

### Characteristics:

The housing is made of polypropylene or PVDF. Flow monitors are to be built into the discharge pipes of magnetically coupled centrifugal pumps of types 2 to 4.

Every flow monitor has an integrated float switch and a reed contact. A spigot nut at the inlet side of the flow monitor is used to screw it to an external thread with O-ring sealing.

The outlet side of the flow monitor is equipped with a grooved external thread to take the O-ring seal.

The necessary O-rings are optionally available.

**When ordering a flow monitor, please indicate the density of the fluid delivered.**

Type	Size	PP material	PVDF material	O-ring	FKM material	EPDM material
2	d 25 DN 20 – G 1 1/4"	x	x	26 x 3.5	x	x
3	d 32 DN 25 – G 1 1/2"	x	x	31.35 x 3.53	x	x
4	d 40 DN 32 – G 2"	x	x	40.6 x 5.3	x	x

**The standard PP design is suitable to deliver low-viscosity fluids resembling water with densities of 0.8 to 1.5.**

**The standard PVDF design is suitable to deliver low-viscosity fluids resembling water with densities of 0.8 to 1.84.**

### Electrical switchgear

wired within an ISO housing including contactor, relays and hand-actuated switches, suitable for all sizes.

### Electrical switchgear as above

but in addition with built-in time-limit relay to be manually adjusted.

The wiring of the flow monitor to the electrical switchgear is provided by the customer and not included in the scope of delivery.

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We will be pleased to help you.

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For more than 25 years, SONDERMANN'S specialist consultants have also advised you on the comprehensive range of FLUX pumps and their accessories. FLUX covers all ranges of laboratory, barrel, container and thick matter pumps, pneumatic diaphragm pumps and liquid volume meters. We invite you to also benefit from this wide-range competence for doing a good job. For more information visit us at

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